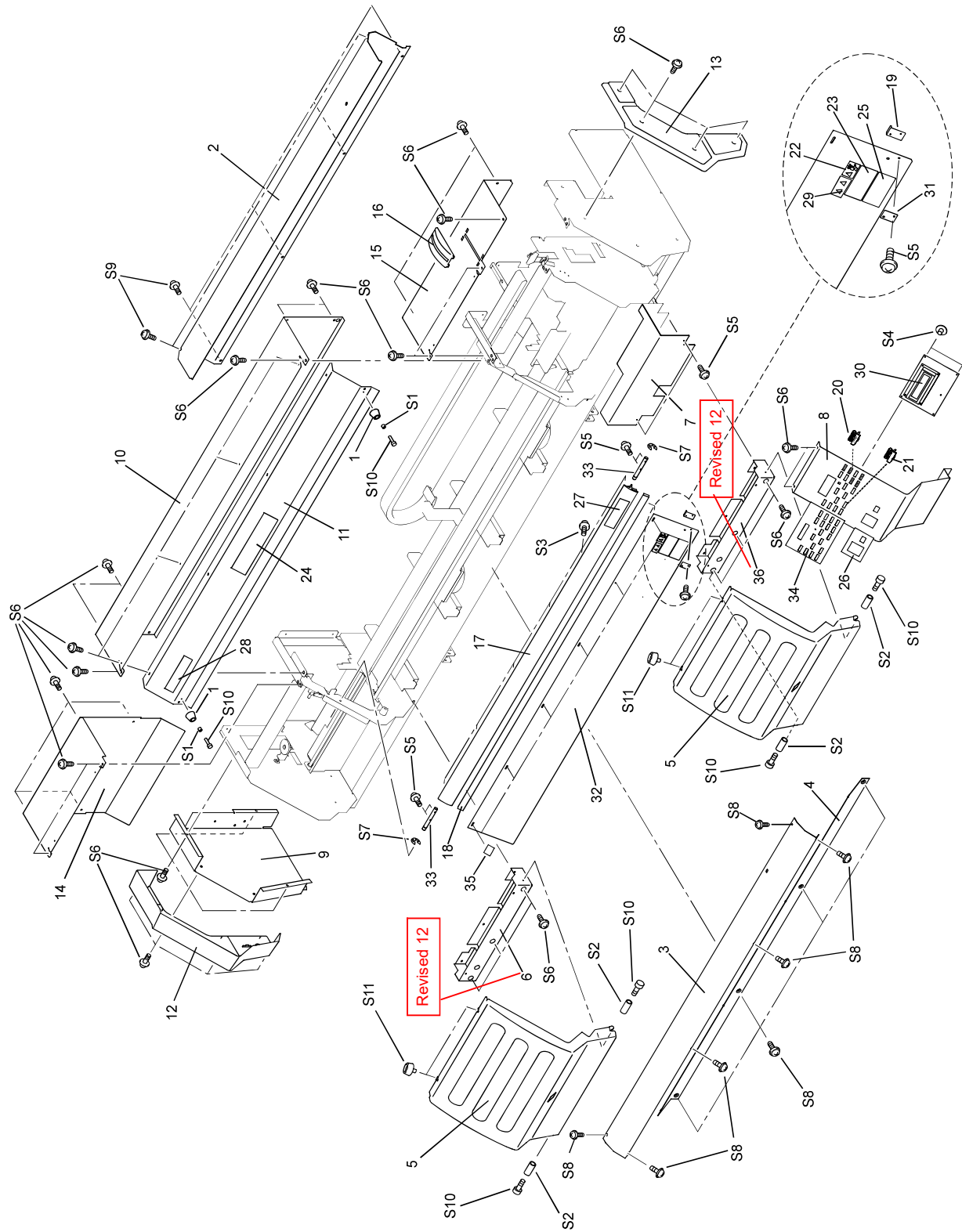


1 Structure & Spare Parts

1-1 COVERS



1-1 COVERS

SJ-745EX
SJ-645EX

PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	11879107	ABSORBER TK-12	* *
2	22095147	APRON,B SJ-640	*
	22095138	APRON,B SJ-740	*
3	22095149	APRON,F SJ-640	*
	22095139	APRON,F SJ-740	*
4	22095148	APRON,F UNDER SJ-640	*
	22095140	APRON,F UNDER SJ-740	*
5	22025986	COVER,INK SYSTEM SJ-740540	* *
6	22025966	COVER,INK SYSTEM MOTOR SJ-740	*
	22025965	COVER,INK SYSTEM MOTOR FJ-540	*
7	22025972	COVER,INNER INK SYSTEM FJ-540	* *
8	22045378	COVER,PANEL SJ-745EX	* *
9	22025964	COVER,PLATE L FJ-540	* *
10	22045182	COVER,RAIL B SJ-640	*
	22025981	COVER,RAIL B SJ-740	*
11	22045180	COVER,RAIL F SJ-640	*
	22025982	COVER,RAIL F SJ-740	*
12	22025673	COVER,SIDE L FJ-540	* *
13	22025674	COVER,SIDE R FJ-540	* *
14	22025967	COVER,TOP L FJ-540	*
	22025968	COVER,TOP L SJ-740	*
15	22025970	COVER,TOP R FJ-540	* *
16	22225101	ESCUTCHEON FJ-500	* *
17	22195157	FRAME,COVER F SJ-645EX	*
	22195156	FRAME,COVER F SJ-745EX	*
18	21655269	HOLDER,COVER F SJ-640	*
	21655253	HOLDER,COVER F SJ-740	*
19	21645106	HOOK,INK SW FJ-540	* *
20	22495211	KEYTOP,DS-LD1H BLK	* *
21	22495210	KEYTOP,DS-LX1H BLK	* *
22	22535287	LABEL,CAUTION CARRIAGE #LA266	* *
23	22535394	LABEL,CLAMP MEDIA FJ-540 #LA502	* *
24	22535483	LABEL,CORPORATE LOGOTYPE#LA696	* *
25	22535390	LABEL,EMERGENCY STOP #LA496	* *
26	22535529	LABEL,HEATER SJ-745EX #LA759	* *
27	22535523	LABEL,LOGO SJ-645EX #LA750	*
	22535522	LABEL,LOGO SJ-745EX #LA749	*
28	22535535	LABEL,SOLJET PRO2 V #LA777	* *
29	22535330	LABEL,WARNING SOL INK #LA396	* *
30	W811904230	PANEL BOARD ASSY FJ-540	* *
31	22055356	PLATE,F COVER CM-500	* *
32	22055608	PLATE,COVER F SJ-640	*
	22055551	PLATE,COVER F SJ-740	*
33	22155958	SHAFT,COVER F FJ-540	* *
34	21475194	SHEET,PANEL SJ-745EX	* *
35	21425110	WASHER,COVER FJ-50	* *
36	22025965	COVER,INK SYSTEM MOTOR FJ-540	* *

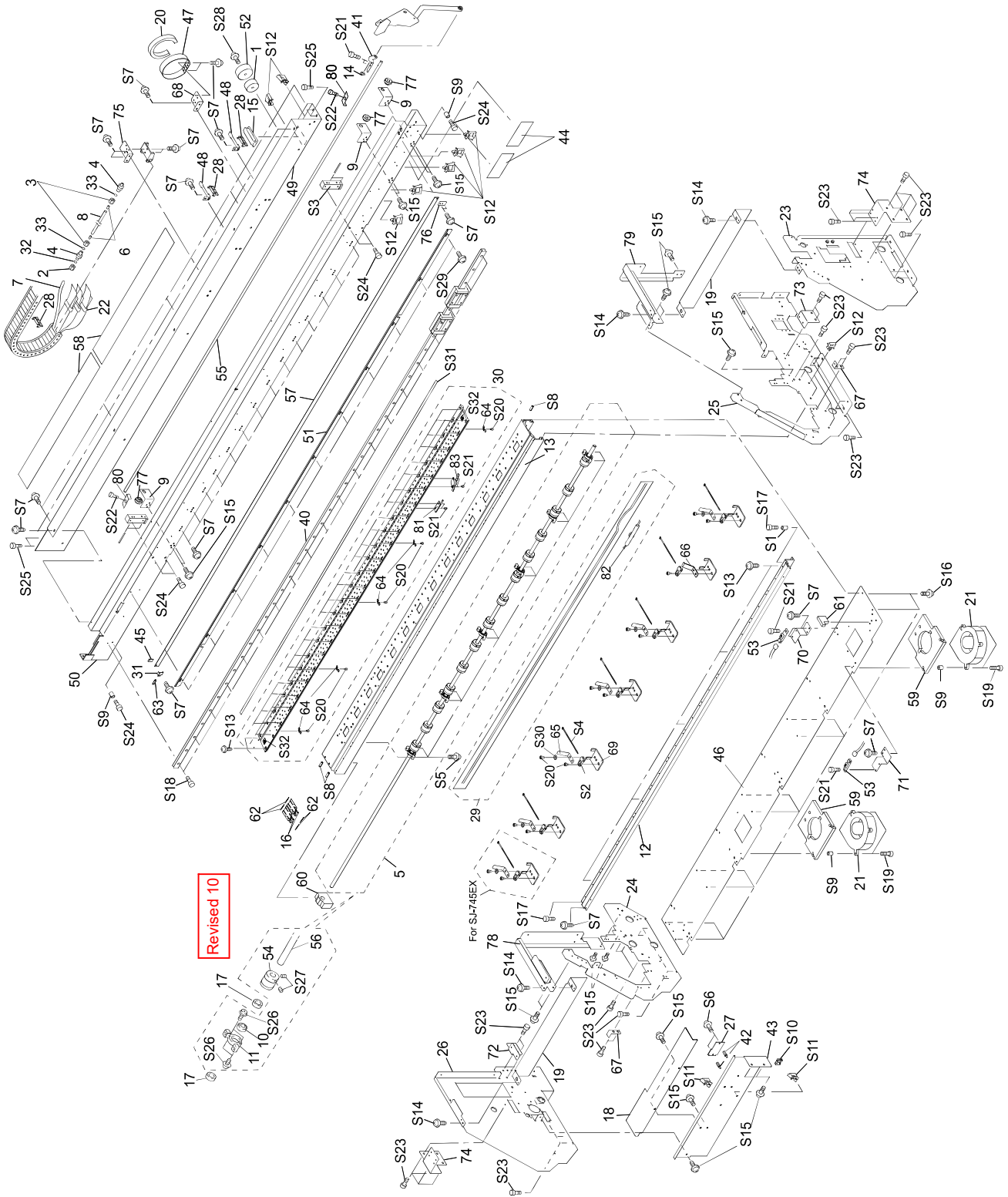
PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31029816AS BUSH SET,ROLL 3*4 100 PCS.
S2	31029819AS BUSH SET,ROLL 3*9 100 PCS.
S3	31289112AS CUPSCREW SET,M3*10 NI 100 PCS.
S4	31289109AS CUPSCREW SET,M3*4 NI 100 PCS.
S5	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S6	31289110AS CUPSCREW SET, M4*8 3CBC 100 PCS
S7	31149703AS RING SET,E-RING ETW-4 100 PCS.
S8	31019137 SCREW SET,BINDING M3*8 NI ETW 50PCS
S9	31019161 SCREW SET,BINDING M4*8 NI ETW 20PCS
S10	31049171AS SCREW SET,CAP M3*12 NI 50 PCS.
S11	31139104 SCREW,PLAPOINT M4*6 BK FE

Revised 12

Revised 12

1-2 FRAME



1-2 FRAME

SJ-645EX SJ-745EX

SJ-645EX SJ-745EX

PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	11879122	ABSORBER,K-16	* *
2	11909133	ADAPTER,SCREW 2FAI FJ-50	* *
3	11909167	ADAPTER,SCREW 3FAI FJ-540	* *
	11909168	ADAPTER,TUBE 2-3FAI FJ-540	* *
4	1000001589	ADAPTER,TUBE 2-3FAI XC-540	Revised 9 * *
5	22805473	ASSY,GRIT ROLLER SJ-740	* *
6	22805478	ASSY,TUBING 2*20MM FJ-540	* *
7	22805466	ASSY,TUBING 2*2100MM SJ-740	* *
8	22805468	ASSY,TUBING 3*1450MM SJ-740	* *
9	22355816	BASE,SHAFT SQUARE FJ-540	* *
10	22175870	BEARING 10-19ZZ	* *
11	22115106	BEARING HOUSING A 211-106	* *
	22005141	BED,F SJ-640	* *
12	22005138	BED,F SJ-740	* *
	22005140	BED,SJ-640	* *
13	22005136	BED,SJ-740	* *
14	12159573	BUSH,80F-0603	* *
15	11769118	CLAMP,FCM2-S6-14	* *
16	21765122	CLAMP,MEDIA FJ-540	* *
17	22165165	COLLAR	* *
	22025974	COVER,FEED MOTOR FJ-540	* *
18	22025973	COVER,FEED MOTOR SJ-740	* *
19	22025991	COVER,INNER INK SYSTEM TOP SJ-740	* *
20	22235415	CUSHION,PLATE CABLE FJ-540	* *
21	21715110	FAN SCBD24H7-016 FJ-540	* *
22	12399352	FILTER(E) FRC-45-12-6.5	* *
23	22195154	FRAME,DRIVE PULLEY SJ-745EX	* *
24	22115882	FRAME,MIDDLE L FJ-540	* *
25	22115894	FRAME,MIDDLE R2 FJ-540	* *
26	22115891	FRAME,SIDE L FJ-540	* *
27	W811904240	GRIT ENCODER BOARD ASSY FJ-540	* *
28	22135559	GUIDE,TUBE 8 FJ-500	* *
	7843501600	HEATER,BED HU-640EX 100-117V	* *
29	7843503400	HEATER,BED HU-640EX 220-240V	Revised 9 * *
	7838801600	HEATER,BED HU-740 100-117V	* *
	7838803400	HEATER,BED HU-740 220-240V	REVISED1 * *
	7843501500	HEATER,PLATEN HU-640EX 100-117V	* *
30	7843503300	HEATER,PLATEN HU-640EX 220-240V	* *
	7838801500	HEATER,PLATEN HU-740 100-117V	* *
	7838803300	HEATER,PLATEN HU-740 220-240V	* *
31	21655131	HOLDER,LINEAR SCALE CJ-70	* *
32	11659149	HOLDER,RING O 2FAI FJ-50	* *
33	11659249	HOLDER,RING O 3FAI FJ-540	* *
	21895161	L-BEARING,SSR15XW2GE+2560LY	* *
40	21895154	L-BEARING SSR15XW2UE+2740LY	* *
41	22145455	LEVER,SHAFT FJ-540	* *
42	21575109	NUT,BOSS H14MM S3MM N3MM	* *
43	22055559	PLATE,AUTOCUT JOINT SJ-740	* *
44	22055552	PLATE,INNER I/S FJ-540	* *
45	22055316	PLATE,LINEAR SCALE CJ-70	* *
	22055609	PLATE,SHUTTER SJ-640	* *
46	22055563	PLATE,SHUTTER SJ-740	* *
47	22055585	PLATE,STAY CABLE 2 FJ-540	* *
48	22055561	PLATE,TUBE GUIDE FJ-540	* *
	22645120	RAIL,CABLE SJ-640	* *
49	22185439	RAIL,CABLE SJ-740	* *
	22645121	RAIL,GUIDE SJ-640	* *
50	22185441	RAIL,GUIDE SJ-740	* *
	22645119	RAIL,LINEAR SCALE SJ-640	* *
51	22185435	RAIL,LINEAR SCALE SJ-740	* *
52	11509111	ROLLER,STAY CABLE FJ-600	* *
53	15099115	SENSOR-INTERRUPTER GP2A25NJ	* *
	22075121	SET,G-ROLLER FJ-600	* *
54	22075125	SET,GRIT ROLLER SJ-740	* *
	22295275	SHAFT,SQUARE SJ-640	* *
55	22155959	SHAFT, SQUARE SJ-740	* *

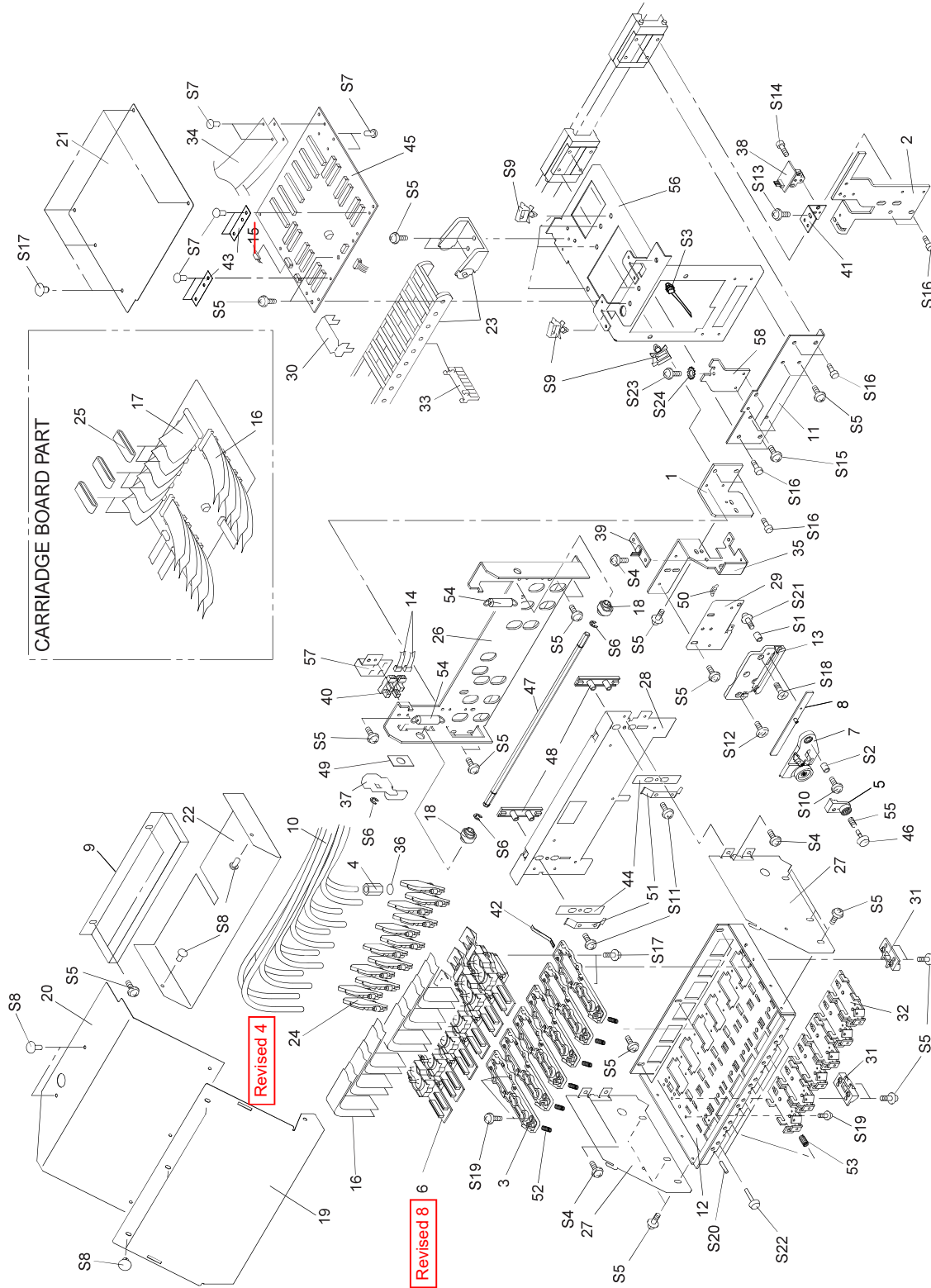
Parts No.	Parts Name		
56	22295274	SHAFT,FEED SJ-640	* *
	22155966	SHAFT,FEED SJ-740	* *
57	21475154	SHEET,LINEAR SCALE SJ-640	* *
	22665276	SHEET,LINEAR SCALE SJ-740	* *
58	21475143	SHEET,RAIL CABLE SJ-740	* *
59	22125432	SHUTTER,FAN FJ-540	* *
60	22125431	SHUTTER,GRIT ROLLER FJ-540	* *
61	21625101	SHUTTER,PLATEN HU-540	* *
62	22185128	SLIDER,CLAMP MEDIA FJ-540	* *
63	22175122	SPRING,BACK UP PNC-960	* *
64	22625106	SPRING,PLATEN HEATER HU-540	* *
65	22625122	SPRING,PREHEATER SJ-745EX	* *
66	22625123	SPRING,US-602 SJ-745EX	* *
67	22715337	STAY,BED JOINT FJ-540	* *
68	22715346	STAY,PLATE CABLE 2 FJ-540	* *
69	22715478	STAY,PREHEATER SPRING SJ-745EX	* *
70	22715335	STAY,PINCH ROLLER SENSOR B FJ-540	* *
71	22715336	STAY,PINCH ROLLER SENSOR F FJ-540	* *
72	22715318	STAY,RAIL CABLE FJ-540	* *
73	22715341	STAY,RAIL CABLE RIGHT FJ-540	* *
74	22715319	STAY,RAIL GUIDE FJ-540	* *
75	22715376	STAY,TUBE 2 FJ-540	* *
76	22135441	STOPPER,LINEAR SCALE FJ-540	* *
77	22135365	STOPPER,SHAFT SQUARE CX-24	* *
78	22325447	SUPPORT,FRAME L FJ-540	* *
79	22325448	SUPPORT,FRAME R FJ-540	* *
80	22785105	SUPPORT,SHAFT SQUARE FJ-540	* *
81	25415104	THERMISTOR LCA-PT-N	* *
82	22805512	THERMOSTAT,BED	* *
83	22805513	THERMOSTAT,PLATEN	* *

*No.4 Revised 9 Refer to the Service Information : SJ745EX-013

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name		
S1	31029804AS	BUSH SET,ROLL 3*5.5 100 PCS.	
S2	31499101AS	CLAMP SET,BASE SKM-1 50PC	
S3	31379102	CLAMP,FLAT CABLE FCS-25P	
S4	31329601AS	CLAMP SET,INSULOK T-18S 100 PCS.	
S5	31289112AS	CUPSCREW SET,M3*10 NI 100 PCS.	
S6	31289109AS	CUPSCREW SET,M3*4 NI 100 PCS.	
S7	31289105AS	CUPSCREW SET, M3*6 3CBC 100 PCS	
S8	31119904	PIN,SPRING 2.5*8 SUS STRAIGHT 50 PCS	
S9	31129102	PIPE,POLYCA 4*8*10	
S10	31409702	SADDLE,LOCKING EDGE LES-1010	
S11	31409801AS	SADDLE,LOCKING WIRE LWS-0711Z 20P	
S12	31409811	SADDLE SET,LOCKING WIRE LWS-1211Z 20P	
S13	31019117AS	SCREW SET,BINDING M3*8 3CBC 100 PCS	
S14	31019137	SCREW SET,BINDING M3*8 NI ETW 50PCS	
S15	31019161	SCREW SET,BINDING M4*8 NI ETW 20PCS	
S16	31019702AS	SCREW SET,BIND P-TIGHT M3*6 3C 100P	
S17	31049107AS	SCREW SET,CAP M3*12 3CBC 20 PCS	
S18	31049155AS	SCREW SET,CAP M3*12 BC+PW 20 PCS.	
S19	31049172	SCREW SET,CAP M3*20 NI 20PCS	
S20	31049119	SCREW SET,CAP M3*4 NI 20PCS.	
S21	31049105AS	SCREW SET,CAP M3*6 BC 20 PCS.	
S22	31049142AS	SCREW SET,CAP M3*6 NI MEC 20 PCS	
S23	31049117	SCREW SET,CAP M4*12 NI+PW 4*9*0.8 20PCS	
S24	31049174AS	SCREW SET,CAP M4*15 NI 20 PCS.	
S25	31069104	SCREW,CAP M4*6+FL NI	
S26	31089110AS	SCREW SET,PAN M3*4 NI+PW 100 PCS	
S27	31199704AS	SCREW SET,SET WP M3*8 NI 20 PCS	
S28	31239112	SCREW SET,W-SEMS M3*45 3CBC 50 PCS.	
S29	31239103AS	SCREW SET,W-SEMS M3*8 NI+PW 50 PCS	
S30	31249201AS	WASHER SET,PLAIN 3*6*0.5 C 100PCS	
		TAPE,REFLECTION FNS 50 8*10M (cut when using)	
S31	31549107	SJ-645EX : L=1800MM, SJ-745EX : L=2000MM	
S32	31279106	LABEL,CAUTION HOT SURF NO.778	Revised15

1-3 CARRIAGE



1-3 CARRIADGE

SJ-745EX
SJ-645EX

SJ-745EX
SJ-645EX

PARTS LIST -Main Parts-

	Parts No.	Parts Name		
1	21905170	ADAPTER,CARRIAGE L FJ-540	*	*
2	21905169	ADAPTER,CARRIAGE R FJ-540	*	*
3	21905166	ADAPTER,HEAD FJ-540	*	*
4	11909133	ADAPTER,SCREW 2FAI FJ-50	*	*
5	22805292	ASSY,CLAMP BLADE CM-500	*	*
6	100002201	ASSY,HEAD INKJET SOL XC-540 Revised 8	*	*
7	22805291	ASSY,HOLDER BLADE CM-500	*	*
8	22805396	ASSY,PLATE CAM SLIDE FJ-500	*	*
9	22805476	ASSY,PLATE DAMPER FJ-540	*	*
10	22805466	ASSY,TUBING 2*2100MM SJ-740	*	*
11	22355815	BASE,HOLDER CARRIAGE FJ-540	*	*
12	22355814	BASE,CARRIAGE AL FJ-540	*	*
13	22355656	BASE,CUTTER CM-500	*	*
14	23505851	CABLE ASSY,HEAD UD SENS FJ-540	*	*
15	23505853	CABLE ASSY,P-SIDE SENSOR FJ-540 Revised 10	*	*
16	23475206	CABLE-CARD 21P1 330L BB	*	*
17	23475218	CABLE CARD,36P1 2710L BB HIGH-V	*	*
	23475198	CABLE-CARD 36P1 2940L BB	*	*
18	21775103	CAM,CARRIAGE FJ-540	*	*
19	22025958	COVER,CARRIAGE F PC FJ-540	*	*
20	22025957	COVER,CARRIAGE T FJ-540	*	*
21	22025959	COVER,CARRIAGE BOARD FJ-540	*	*
22	22025960	COVER,HEAD BOARD FJ-540	*	*
23	12049145	COVER,TKP0180-2B R50-81	*	*
	12029990	COVER,TKP0180-2B R50-87	*	*
24	6081181200	ASSY,INK DAMPER 3 2FAI SJ-540 Revised 4	*	*
25	12399352	FILTER(E) FRC-45-12-6.5	*	*
26	22115888	FRAME,CARRIAGE BASE FJ-540	*	*
27	22115889	FRAME,CARRIAGE SIDE UD FJ-540	*	*
28	22115890	FRAME,CARRIAGE UD FJ-540	*	*
29	22115798	FRAME,CUTTER FJ-500	*	*
30	22135602	GUIDE,CABLE FJ-500	*	*
31	22135618	GUIDE,CARRIAGE CAP FJ-540	*	*
32	22135440	GUIDE,HEAD AL FJ-540	*	*
33	22135559	GUIDE,TUBE 8 FJ-500	*	*
34	21655247	HOLDER,CABLE SJ-740	*	*
35	21655251	HOLDER,CUTTER FJ-540	*	*
36	11659149	HOLDER,RING O 2FAI FJ-50	*	*
37	22145454	LEVER,CARRIAGE FJ-540	*	*
38	W811904250	LINEAR ENCODER BOARD ASSY FJ-540	*	*
	6700909040	ASSY,LINEAR ENC BOARD SERVICE 3 Revised 13	*	*
39	W811904260	PAPERSIDE SENSOR BOARD ASSY	*	*
40	15229705	PHOTO INTERRUPTER GP1A71A1	*	*
41	22055557	PLATE,ENC SENS FJ-540	*	*
42	22055547	PLATE,GND FJ-540	*	*
43	22055486	PLATE,HOLD FILTER W11 CX-500	*	*
44	22055548	PLATE,SLIDER CARRIAGE FJ-540	*	*
45	W8119042C0	PRINT CARRIAGE BOARD ASSY	*	*

	Parts No.	Parts Name		
46	21495115	SCREW,BLADE SET CM-500	*	*
47	22155960	SHAFT,HEXAGON CARRIAGE FJ-540	*	*
48	22185127	SLIDER,CARRIAGE FJ-540	*	*
49	22165216	SPACER,UD LEVER FJ-540	*	*
50	22175154	SPRING,BLADE UP CM-500	*	*
51	22175159	SPRING,CARRIAGE SIDE FJ-50	*	*
52	22175520	SPRING,HEAD ADJUST 500 FJ-540	*	*
53	22175519	SPRING,HEAD PRESS 500 FJ-540	*	*
54	22625109	SPRING,PULL CARRIAGE 3500 FJ-540	*	*
55	22175155	SPRING,SCREW CM-500	*	*
56	22715322	STAY,HOLDER CARRIAGE FJ-540	*	*
57	22715321	STAY,SENSOR CARRIAGE FJ-540	*	*
58	22715323	STAY,WIRE CARRIAGE FJ-540	*	*

*Revised 8: Refer to Service Information SJ745EX-010.

*Revised 4: Refer to Service Information SJ745EX-004.

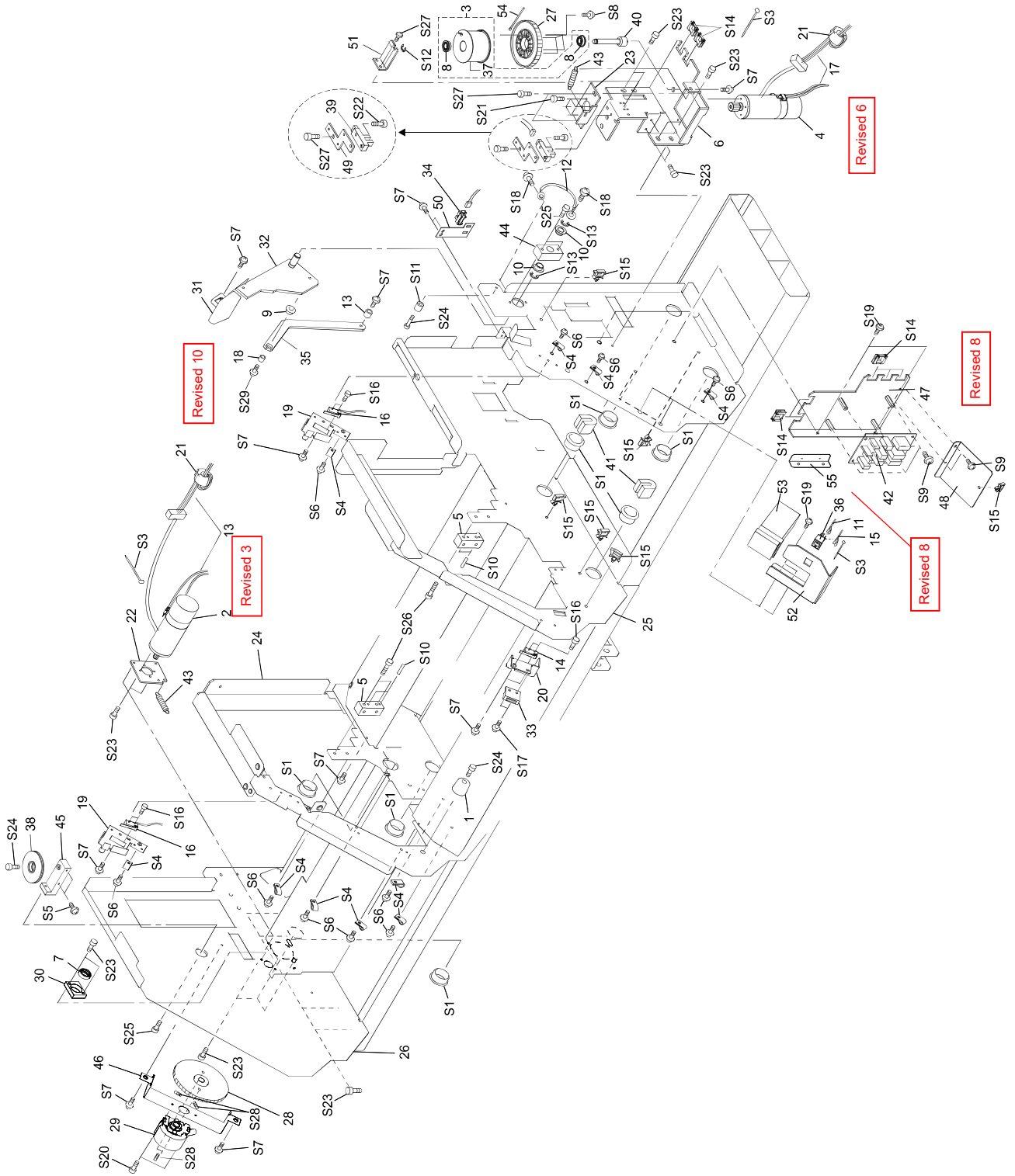
PARTS LIST -Supplemental Parts-

	Parts No.	Parts Name		
S1	31029801AS	BUSH SET,ROLL 2*4 100PCS		
S2	31029803AS	BUSH SET,ROLL 3*5 20 PCS.		
S3	31329501AS	CLAMP SET,PUSH MOUNT RT30SSF5 20P		
S4	31289109AS	CUPSCREW SET,M3*4 NI 100 PCS.		
S5	31289105AS	CUPSCREW SET, M3*6 3CBC 100 PCS		
S6	31149703AS	RING SET,E-RING ETW-4 100 PCS.		
S7	31299102AS	RIVET SET,NYLON P2655B 20 PCS.		
S8	31159901AS	RIVET SET,NYLON P3045W 20 PCS.		
S9	31409801AS	SADDLE,LOCKING WIRE LWS-0711Z 20P		
S10	31019118AS	SCREW SET,BINDING M3*10 3CBC 100PCS		
S11	31019120	SCREW SET,BINDING M3*15 NI 100 PCS		
S12	31019116AS	SCREW SET,BINDING M3*6 3CBC 100 PCS		
S13	31019137	SCREW SET,BINDING M3*8 NI ETW 50PCS		
S14	31019148AS	SCREW SET,BINDING M2.6*4 NI 100 Revised 15		
S15	31049142AS	SCREW SET,CAP M3*6 BC MEC 20 PCS.		
S16	31069104	SCREW,CAP M4*6+FL NI		
S17	31679902AS	SCREW SET C-SEMS M2*8 NI 100 PCS		
S18	31169103AS	SCREW SET,FLAT M3*6 3CBC 100 PCS		
S19	31089121AS	SCREW SET,PAN M2.3*8 NI+PW 100PCS		
S20	31199905AS	SCRW SET,SET CONE M3*16 NI 20 PCS		
S21	31229103AS	SCREW SET,TRUSS M2*6 BC 100 PCS.		
S22	31179908AS	SCREW SET,UREA M3*20 N-1 WH 50PCS		
S23	31239106AS	SCREW SET,W-SEMS M4*8 3CBC 50 PCS		
S24	31249402AS	WASHER SET,EXTERNAL TOOTH M4 C100		

Revised 13

*Revised13: Refer to Service Information SJ745EX-017.

1-4 DRIVE UNIT



1-4 DRIVE UNIT

SJ-745EX
SJ-645EX

SJ-745EX
SJ-645EX

PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	12359113	ABSORBER TK-2320	* *
2	7811909000	ASSY,FEED MOTOR FJ-540 Revised 3	* *
3	22805474	ASSY,PULLEY HD48.46S16 SJ-740	* *
4	7811909010	ASSY,SCAN MOTOR 2 FJ-540 Revised 6	* *
4	6811909080	ASSY,SCAN MOTOR 3 FJ-540 Revised 17	* *
5	22355807	BASE,RAIL FJ-540	* *
6	22355811	BASE,SCAN MOTOR FJ-540	* *
7	22175870	BEARING 10-19ZZ	* *
8	22175815	BEARING F8-16ZZ	* *
9	12159573	BUSH,80F-0603	* *
10	12159563	BUSH,80F-1006	* *
11	23415281	CABLE-ASSY ACJ-SW 5EX	* *
12	23415266	CABLE-ASSY ESD SJ-1000	* *
13	23505846	CABLE-ASSY FEED-MOTOR74 SJ-740	* *
14	23505833	CABLE ASSY,FRONT COVER SW FJ-540	* *
15	23415282	CABLE-ASSY HUI-SW 5EX	* *
16	23505834	CABLE-ASSY MAINT-COVER SW FJ-540	* *
17	23505845	CABLE ASSY,SCAN MOTOR FJ-540	* *
	1000009970	CABLE-ASSY SCAN-MOTOR FJ-540 Revised 17	* *
18	21745109	COLLAR,LEVER FJ-540	* *
19	22025963	COVER,IS COVER SENSOR FJ-540	* *
20	22025980	COVER,FRONT COVER SENSOR FJ-540	* *
21	12399334	FILTER(E),TFC-16-8-13	* *
22	21995124	FLANGE,MOTOR FEED FJ-540	* *
23	21995122	FLANGE,MOTOR SCAN FJ-540	* *
24	22115882	FRAME,MIDDLE L FJ-540	* *
25	22115894	FRAME,MIDDLE R2 FJ-540	* *
26	22115891	FRAME,SIDE L FJ-540	* *
27	21685149	GEAR,H235S20(B8)T2	* *
28	21685119	GEAR,S300S10 FJ-540	* *
29	25095120	GRIT ENCODER TS5217N561 FJ-540	* *
30	22115121	HOUSING,R-BEARING FRAME FJ-540	* *
31	22485104	KNOB FJ-50	* *
32	22485117	LEVER,CAM PINCH SJ-745EX	* *
33	12399102	MAGNET CATCHER TL-105	* *
34	15229705	PHOTO INTERRUPTER GP1A71A1	* *
35	22055554	PLATE,LEVER LINK FJ-540	* *
36	13129170	POWER SW AJ7201B	* *
37	21975156	PULLEY,HD48.46S16(B40C45.5 F53)	* *
38	21975154	PULLEY,UD49.2S4(B4.6C6.6)	* *
39	15229506	SENSOR INTERRUPTER,GP1A05A5	* *
40	22155964	SHAFT,PULLEY SJ-740	* *
41	22125429	SHUTTER,F-M-R FJ-540	* *
42	W880101420	HU JUNCTION BOARD SJ-745EX	* *
43	22175157	SPRING,C P-ROLLER CM-500	* *
44	22035161	STAND,LEVER FJ-500	* *
45	22035193	STAND,PULLEY FJ-540	* *
46	22715320	STAY,GRIT ROLLER ENCODER FJ-540	* *
47	22715505	STAY,HC BOARD R SJ-745EX Revised 8	* *
48	22715484	STAY,PANEL CABLE GUIDE SJ-745EX	* *
49	22715244	STAY,CARRIAGE SENCOR FJ-500	* *
50	22715325	STAY,PINCH ROLLER SENSOR FJ-540	* *

Parts No.	Parts Name		
51	22715249	STAY,PULLEY SHAFT FJ-500	* *
52	22715475	STAY,THERMOSTAT SJ-745EX	* *
53	23115108	SW,PXR-4	* *
54	21945146	WIRE,SJ-640	* *
	21945143	WIRE SJ-740	* *
55	22715506	STAY,HC BOARD L SJ-745EX Revised 8	* *

PARTS LIST -Supplemental Parts-

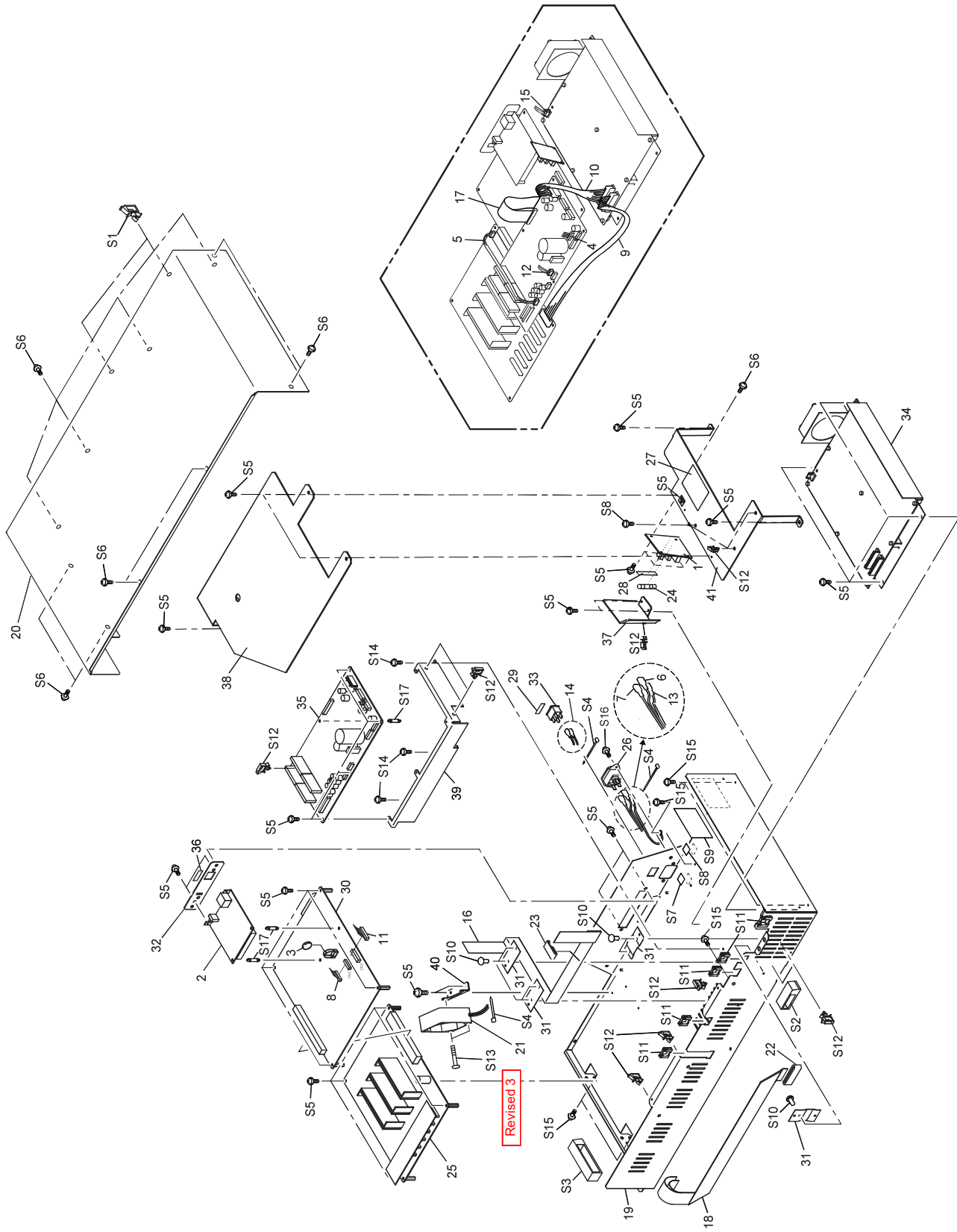
Parts No.	Parts Name	
S1	31029101	BUSH,NB-19
S3	31329601AS	CLAMP SET,INSULOK T-18S 100 PCS.
S4	31379116	CLAMP SET,WIRE T30MR 20PCS
S5	31289112AS	CUPSCREW SET,M3*10 NI 100 PCS.
S6	31289111AS	CUPSCREW SET, M4*6 NI 100 PCS.
S7	31289110AS	CUPSCREW SET, M4*8 3CBC 100 PCS
S8	31289107	CUPSCREW SET,M3*12 NI 100 PCS
S9	31289109AS	CUPSCREW SET,M3*4 NI 100 PCS.
S10	31119904	PIN,SPRING 2.5*8 SUS STRAIGHT 50 PCS
S11	31129102	PIPE,POLYCA 4*8*10
S12	31149704AS	RING SET,E-RING ETW-6 SUS 100 PCS
S13	31149705	RING SET,E-RING ETW-7 SUS 50PCS
S14	31409702	SADDLE,LOCKING EDGE LES-1010
S15	31409801AS	SADDLE,LOCKING WIRE LWS-0711Z 20P
S16	31019149	SCREW SET,BINDING M2.3*8 3CBC 100PCS
S17	31019115AS	SCREW SET,BINDING M3*4 3CBC 100 PCS
S18	31019137	SCREW SET,BINDING M3*8 NI ETW 50PCS
S19	31019161	SCREW SET,BINDING M4*8 NI ETW 20PCS
S20	31049105AS	SCREW SET,CAP M3*6 BC 20 PCS.
S21	31049170AS	SCREW SET,CAP M3*8 NI 50 PCS.
S22	31049173AS	SCREW SET,CAP M4*10 NI 50 PCS.
S23	31049117	SCREW SET,CAP M4*12 NI+PW 4*9*0.8 20PCS
S24	31049174AS	SCREW SET,CAP M4*15 NI 20 PCS.
S25	31049175AS	SCREW SET,CAP M4*20 NI 20 PCS.
S26	31049137AS	SCREW SET,CAP M4*25 3CBC 20 PCS
S27	31069104	SCREW,CAP M4*6+FL NI
S28	31199701AS	SCREW SET,SET WP M3*3 NI 20 PCS
S29	31049169AS	SCREW SET,CAP M4*8 3CBC+PW 20PCS

Revised10

Revised 3
 7811909000 ASSY,FEED MOTOR FJ-540
 Refer to the Service Information : SJ-745EX-002
Revised 6
 7811909010 ASSY,SCAN MOTOR 2 FJ-540
 Refer to the Service Information : SJ-745EX-005

* Revised 17 : Refer to the Service Information SJ745EX-020.

1-5 CHASSIS



1-5 CHASSIS

SJ-745EX

SJ-645EX

PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	W880101410	AC JUNCTION BOARD SJ-745EX	* *
2	22805353	ASSY,NETWORK BOARD FJ-500	* *
3	15009101	BATTERY CR2032	* *
4	23505848	CABLE-ASSY G-ENCODER74 SJ-740	* *
5	23505999	CABLE ASSY,HEAD BOARD FAN FJ-540	* *
6	23505462	CABLE-ASSY JUNBI A FJ-50	* *
7	23505463	CABLE-ASSY JUNBI B FJ-50	* *
8	23505842	CABLE ASSY,PAPER SENSOR FJ-540	* *
9	23505840	CABLE ASSY,POWER HEAD FJ-540	* *
10	23505841	CABLE ASSY,POWER SERVO FJ-540	* *
11	23505843	CABLE ASSY,PRINT CARRIAGE SENSOR	* *
12	23415287	CABLE-ASSY,5EX HU SIGNAL	* *
13	23415288	CABLE-ASSY,AC GROUND GREEN 5EX	* *
14	23415277	CABLE-ASSY,5EX POWER AC	* *
15	23415275	CABLE-ASSY,5EX POWER SUPPLY	* *
16	23475196	CABLE CARD 24P1 850L BB FJ-540	* *
17	23475197	CABLE CARD 25P1 105L BB FJ-540	* *
18	23475203	CABLE CARD 26P1 810L BB FJ-540	* *
19	22815157	CHASSIS,SJ-745EX	* *
20	22025971	COVER,CHASSIS FJ-540	* *
21	1000000012	FAN, 109R0624H459 Revised 3	* *
22	12399351	FILTER(E) FRC-40-12-6.5 FJ-540	* *
23	12399331	FILTER(E),FPC-31-12	* *
24	12559104	FUSE,ULTSC N1 6.3A/125V	* *
	12559572	FUSE 5*20CEE-3.15AT WICKMANN	* *
25	W811904020	HEAD BOARD FJ-540	* *
26	14049102	INLET,SUP-J10G-E	* *
27	22535257	LABEL,CAUTION VOLTAGE #LA167	* *
28	31279109	LABEL,FUSE 6.3A/125V #LA626	* *
	31279128	LABEL,FUSE T3.15A/250V NO.E-573	* *
29	22535117	LABEL,POWER CM-500 NO.893	* *
30	7853905000	MAIN BOARD SJ-1000	* *
	1000002977	ASSY,MAINBOARD SJ-1000 Revised 9	* *
31	22055487	PLATE,HOLD FILTER W26 CX-500	* *
32	22055565	PLATE,NET CARD FJ-540	* *
33	13129170	POWER SW AJ7201B	* *
34	22425112U0	POWER UNIT SWITCHING FJ-540	* *
	1000007552	POWER UNIT,SWITCHING FJ-540_01 Revised 16	* *
35	W811904010	SERVO BOARD FJ-540	* *
36	21475147	SHEET,COATING SEAL FJ-540	* *
37	22715483	STAY,HTR CABLE GUIDE SJ-745EX	* *
38	22715494	STAY,SB SHIELD SJ-745EX	* *
39	22715326	STAY,SERVO BOARD FJ-540	* *
40	22715327	STAY,CHASSIS FAN FJ-540	* *
41	22715477	STAY,HEATER J BOARD SJ745EX	* *

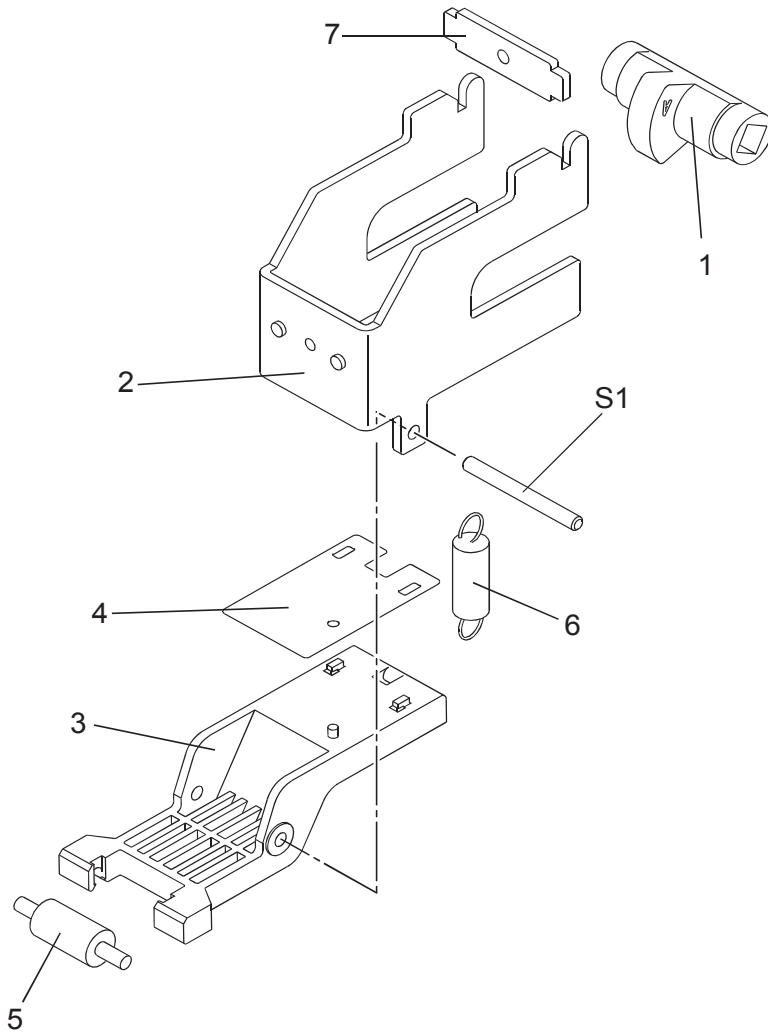
PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31379111 CLAMP,CABLE CKS-13-H
S2	31379102 CLAMP,FLAT CABLE FCS-25P
S3	31379101 CLAMP,FLAT CABLE FCS-50P
S4	31329601AS CLAMP SET,INSULOK T-18S 100 PCS.
S5	31289109AS CUPSCREW SET,M3*4 NI 100 PCS.
S6	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S7	31279116 LABEL,EARTH MARK-1 NO.E-580
S8	31279121 LABEL,FLASH-LIGHTING NO.E-582
S9	31279191 LABEL,WARNING FUSE REPLACE #347
S10	31299102AS RIVET SET,NYLON P2655B 20 PCS.
S11	31409702 SADDLE,LOCKING EDGE LES-1010
S12	31409801AS SADDLE,LOCKING WIRE LWS-0711Z 20P
S13	31019123 SCREW SET,BINDING M3*30 NI 100 PCS.
S14	31019137 SCREW SET,BINDING M3*8 NI ETW 50PCS
S15	31019161 SCREW SET,BINDING M4*8 NI ETW 20PCS
S16	31169103AS SCREW SET,FLAT M3*6 3CBC 100 PCS
S17	31209118 SPACER,WPCS-12S-4.0

* Revised 9 Refer to the Service Information : SJ745EX-012

* Revised 16 Refer to the Service Information : SJ745EX-019

1-6 PINCH ROLLER



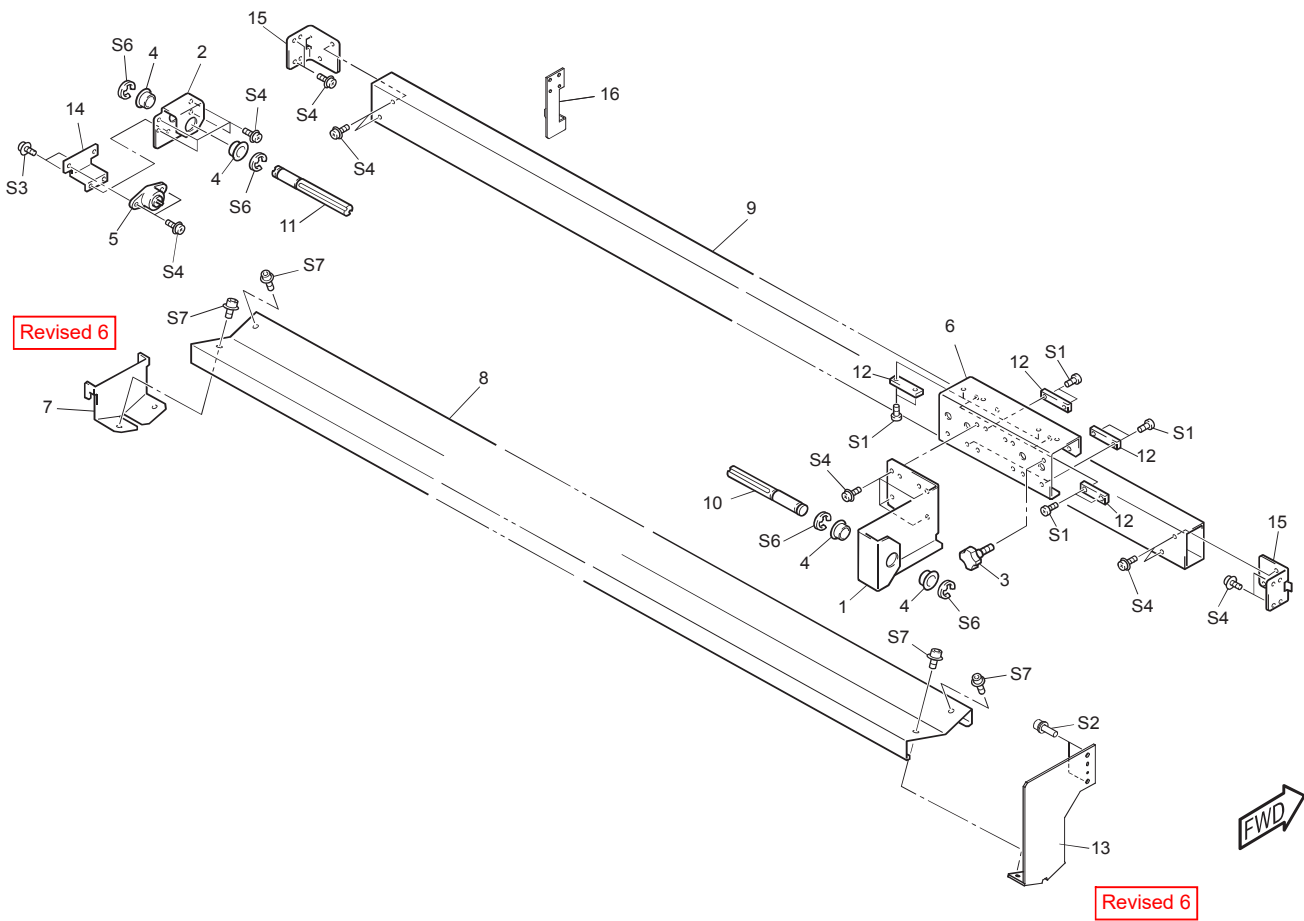
PARTS LIST -Main Parts-

Parts No.	Parts Name	SJ-645EX	SJ-745EX
1	21775101 CAM,SHAFT P-ROLLER CJ-500	*	*
2	22115893 FRAME,PINCH ROLLER FJ-540	*	*
3	22145216 LEVER,PINCH ROLLER FJ-540	*	*
4	22055549 PLATE,PINCH ROLL LEVER FJ-540	*	*
5	21565105 P-ROLLER FD8S3(B15L30)	*	*
6	22175521 SPRING,PINCH ROLLER 930 FJ-540	*	*
7	22715260 STAY,PINCH SPRING 2 FJ-500	*	*

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31119108 PIN,PARALLEL 3*30 SUS H7

1-7 STAY ROLL



SJ-745EX

SJ-645EX

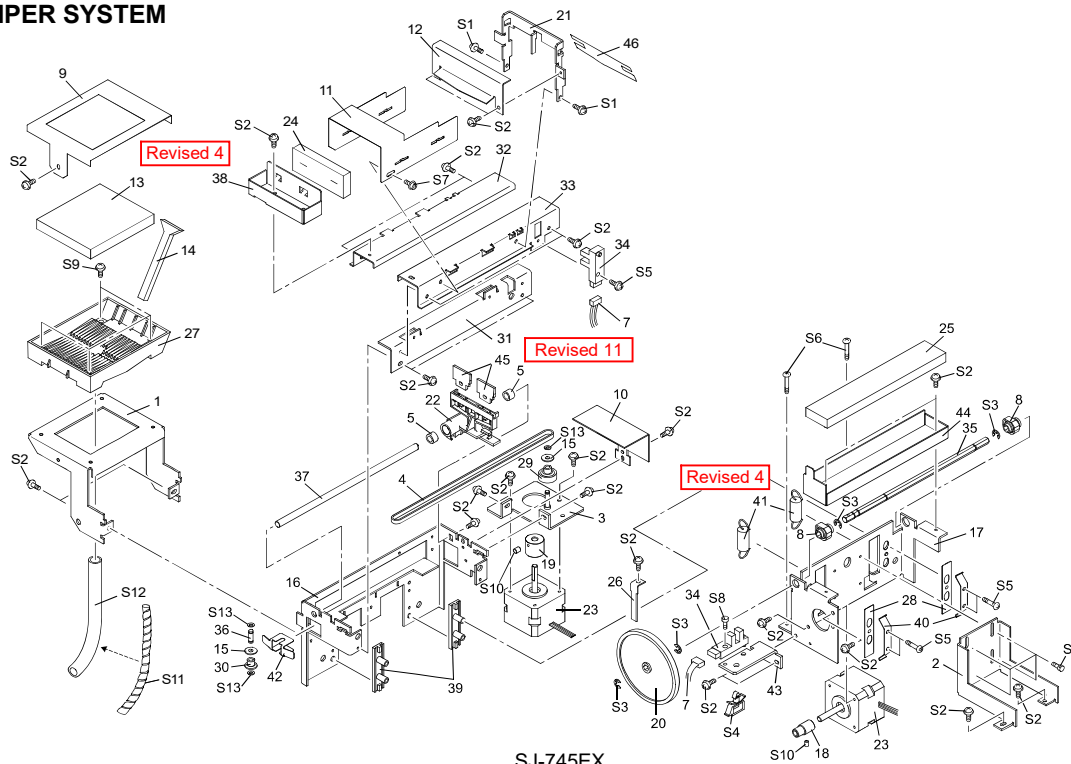
PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	22145214	ARM,BUSH L FJ-500	* *
2	22145271	ARM,BUSH R2 FJ-540	* *
3	22805230	ASSY,SCREW TUC-6070	* *
4	12159550	BUSH,LFF-1410	* *
5	11959116	DAMPER,ROTARY TM-252-1.5-RR	* *
6	21655289	HOLDER,SLIDER FJ-540	* *
7	22715267	STAY,GUIDE MEDIA 2 FJ-500	Revised 6 * *
8	22645118	RAIL,MEDIA GUIDE SJ-640	* *
	22185437	RAIL,MEDIA GUIDE SJ-740	* *
9	22645122	RAIL,ROLL SJ-640	* *
	22185434	RAIL,ROLL SJ-740	* *
10	22295220	SHAFT,ROLL L FJ-500	* *
11	22295219	SHAFT,ROLL R FJ-500	* *
12	22185103	SLIDER,1 TUC-6070	* *
13	22055560	PLATE,MEDIA GUIDE RAIL FJ-540	* * Revised 6
14	22715248	STAY,OIL DAMPER FJ-500	* *
15	22715241	STAY,RAIL ROLL FJ-500	* *
16	22055568	PLATE,RAIL ROLL SJ-740	* *

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31019116AS SCREW SET,BINDING M3*6 3CBC 100 PCS
S2	31049157 SCREW,CAP M6*20 BC+PW+SW
S3	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S4	31289110AS CUPSCREW SET, M4*8 3CBC 100 PCS
S5	31109806AS NUT SET,HEXAGON M6 3CBC 100 PCS
S6	31149707AS RING SET,E-RING ETW-12 SUS 20 PCS
S7	31049156 SCREW,CAP M6*8 3CBC+FLANGE

1-8 WIPER SYSTEM



PARTS LIST -Main Parts- SJ-745EX SJ-645EX

Parts No.	Parts Name		
1	ARM, SERGE MIST SJ-540	*	*
2	BASE, WIPER FJ-540	*	*
3	BASE, WIPER MOTOR FJ-540	*	*
4	BELT, 408P2M4-530	*	*
5	BUSH, B-S6-17	*	*
7	CABLE ASSY, WIPER SENSOR FJ-540	*	*
8	CAM, CARRIAGE FJ-540	*	*
9	COVER, SERGE MIST FJ-540	*	*
10	COVER, WIPER R FJ-540	*	*
11	COVER, WIPER FJ-540	*	*
12	COVER, SCRAPER SP-300 Revised 4	*	*
13	FILTER(M), SERGE MIST 3 SJ-540	*	*
14	FILTER(M), INNER SERGEMIST SJ-540	*	*
15	FLANGE, PULLEY STX-7	*	*
16	FRAME, WIPER FJ-540	*	*
17	FRAME, WIPER VERTICAL FEED FJ-540	*	*
18	GEAR, S10S20	*	*
19	GEAR, S53S5(B15) FJ-540	*	*
20	GEAR, S90(B5M0.8HEX6) FJ-540	*	*
21	HOLDER, SCRAPER FJ-540	*	*
22	HOLDER, WIPER FJ-540	*	*
23	MOTOR, 103-593-1041	*	*
24	PAD, WIPE F SJ-540	*	*
25	PAD, WIPER TRAY SJ-540	*	*
26	PLATE, WIPER HEIGHT SENSOR FJ-540	*	*
27	PLATE, SERGE MIST FJ-540	*	*
28	PLATE, SLIDER CARRIAGE FJ-540	*	*
29	PULLEY, T14P2S4 + GEAR, S53	*	*
30	PULLEY, WD6.94S9	*	*
31	RAIL, GUIDE WIPER FJ-540	*	*
32	RAIL, WIPER L FJ-540	*	*

SJ-745EX SJ-645EX * No.13 REVISED 4 Refer to Service Information : SJ745EX-004

Parts No.	Parts Name		
33	RAIL, WIPER R FJ-540	*	*
34	SENSOR INTERRUPTER, GP1A05A5	*	*
35	SHAFT, HEXAGON WIPER FJ-540	*	*
36	SHAFT, IDLE PULLEY STX-7	*	*
37	SHAFT, WIPER FJ-540	*	*
38	SHUTTER, WIPER F FJ-540	*	*
39	SLIDER, CARRIAGE FJ-540 Revised 4	*	*
40	SPRING, CARRIAGE SIDE FJ-50	*	*
41	SPRING, PULL WIPE 2000	*	*
42	SPRING, TENSIONER STX-7	*	*
43	STAY, WIPER HEIGHT SENSOR FJ-540	*	*
44	TRAY, WIPER FJ-540	*	*
45	WIPER, HEAD FOR SOLINK Revised 11	*	*
46	WIPER, SCRAPER FJ-540	*	*

*Revised 11: Refer to the Service Information SJ745EX-016.

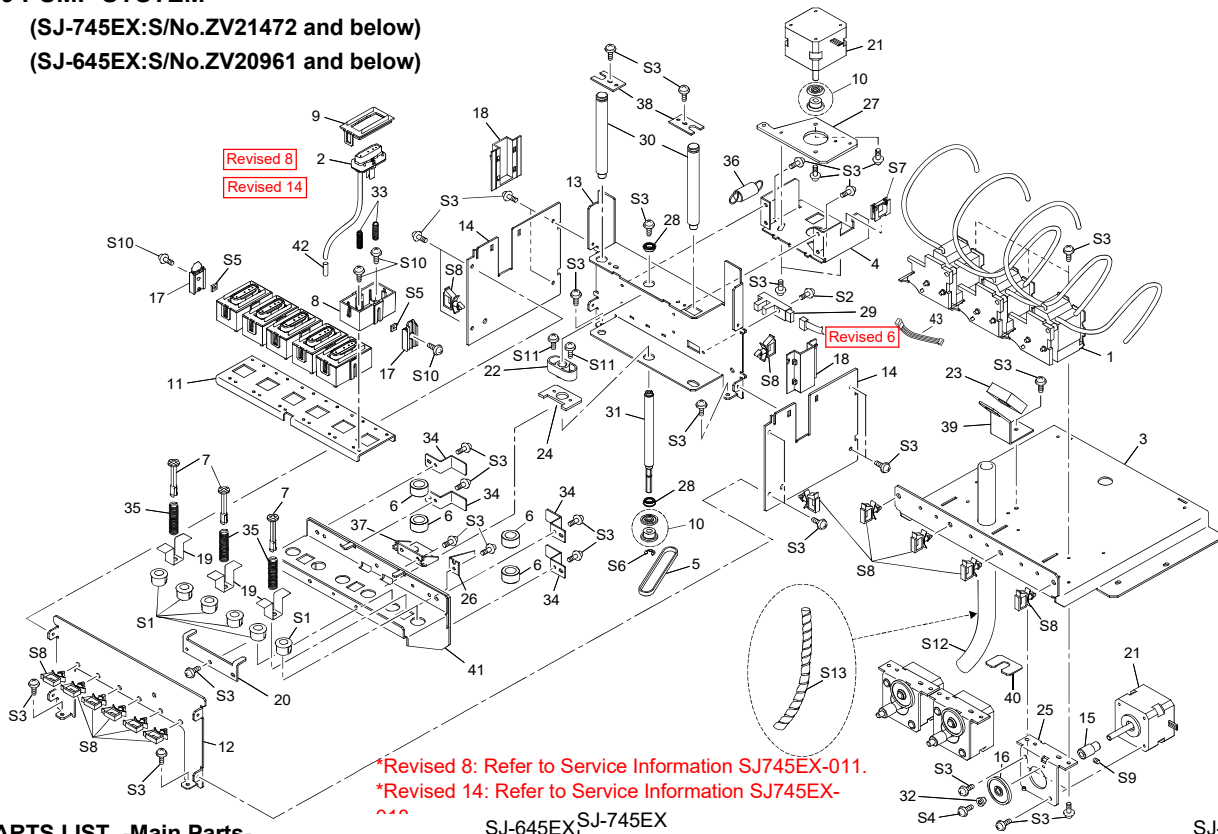
PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31289109AS CUPSCREW SET, M3*4 NI 100 PCS.
S2	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S3	31149703AS RING SET, E-RING ETW-4 100 PCS.
S4	31409801AS SADDLE, LOCKING WIRE LWS-0711Z 20P
S5	31019120 SCREW SET, BINDING M3*15 NI 100 PCS
S6	31019160 SCREW, BINDING M3*25 BC LL
S7	31069101 SCREW, CAP M3*6+FLC
S8	31049173AS SCREW SET, CAP M4*10 NI 50 PCS.
S9	31089117 SCREW SET, PAN 3*6 NI+PW 100 PCS.
S10	31199701AS SCREW SET, SET WP M3*3 NI 20 PCS
S11	31258119 TUBE, SPIRAL SPP-08L 100M L=320MM
S12	31258122 TUBE, VINYL 12*16 10M L=450MM
S13	31249952 WASHER SET, POLYSLIDER 2.6*5*.5 CUT 20PCS

1-9 PUMP SYSTEM

(SJ-745EX:S/No.ZV21472 and below)

(SJ-645EX:S/No.ZV20961 and below)



*Revised 8: Refer to Service Information SJ745EX-011.

*Revised 14: Refer to Service Information SJ745EX-011.

PARTS LIST -Main Parts-

SJ-645EX SJ-745EX

Parts No.	Parts Name		
1	7576340000 ASSY,PUMP FOR SOL INK SC-500	*	*
2	1000002794 ASSY,CAP-TOP XC-540	Revised 8	*
	1000004546 ASSY,CAP-TOP 2 XC-540	Revised 14	*
3	1000000529 BASE,BOTTOM 2 FJ-540	Revised 7	*
4	22355801 BASE, TABLE MOTOR FJ-540	*	*
5	21925137 BELT,166P2M4-530	*	*
6	12159589 BUSH,S10-1050	*	*
7	22335146 CAP, TABLE SPRING FJ-540	*	*
8	21365121 CASE,CAP TOP FJ-540	*	*
9	22025671 COVER,CAP CASE FJ-540	*	*
10	22565406 DRIVE PULLEY	*	*
11	22115876 FRAME,BACK UP FJ-540	*	*
12	22115875 FRAME,FRONT CAP FJ-540	*	*
13	22115896 FRAME,MAIN CAP 2 FJ-540	*	*
14	22115895 FRAME,SIDE CAP 2 FJ-540	*	*
15	21685122 GEAR,S10S20	*	*
16	21685120 GEAR,S34S4.3	*	*
17	22135616 GUIDE,CAP CASE FJ-540	*	*
18	22135614 GUIDE,SIDE FRAME FJ-540	*	*
19	21655264 HOLDER,T-SPRING SP-300	*	*
20	21645105 HOOK,CAP CASE FJ-540	*	*
21	22435106 MOTOR,103-593-1041	*	*
22	21575126 NUT, TABLE FJ-540	*	*
23	21545161 PAD,TUBE SJ-540	*	*
24	22055602 PLATE,NUT SP-300	*	*
25	22055540 PLATE,PUMP MOTOR FJ-540	*	*
26	22055579 PLATE, TABLE SHUTTER 2 FJ-540	*	*
27	22055541 PLATE, TABLE MOTOR FJ-540	*	*
28	11889107 R-BEARING,D10S6(B3FL)	*	*
29	15229506 SENSOR INTERRUPTER,GP1A05A5	*	*

SJ-745EX
SJ-645EX

Parts No.	Parts Name		
30	22155956 SHAFT,GUIDE TABLE FJ-540	*	*
31	22155957 SHAFT,SCREW M8 FJ-540	*	*
32	22165178 SPACER,6FAI FJ-50	*	*
33	22175334 SPRING,CAP HEAD FJ-540	*	*
34	22175332 SPRING,PLATE BUSH FJ-540	*	*
35	22175326 SPRING, TABLE FJ-540	*	*
36	22175324 SPRING, TABLE MOTOR FJ-540	*	*
37	22715364 STAY,NUT SP-300	*	*
38	22135436 STOPPER,GUIDE SHAFT FJ-540	*	*
39	22325444 SUPPORT,TUBE 16FAI FJ-540	*	*
40	22325452 SUPPORT,TUBE FR 16FAI FJ-540	*	*
41	21965150 TABLE,CAP-CASE 3 FJ-540	*	*
42	22805477 ASSY,TUBING 1.4*20MM	*	*
43	23415278 CABLE-ASSY,PUMP MOTOR 2 FJ-540	Revised 6	*

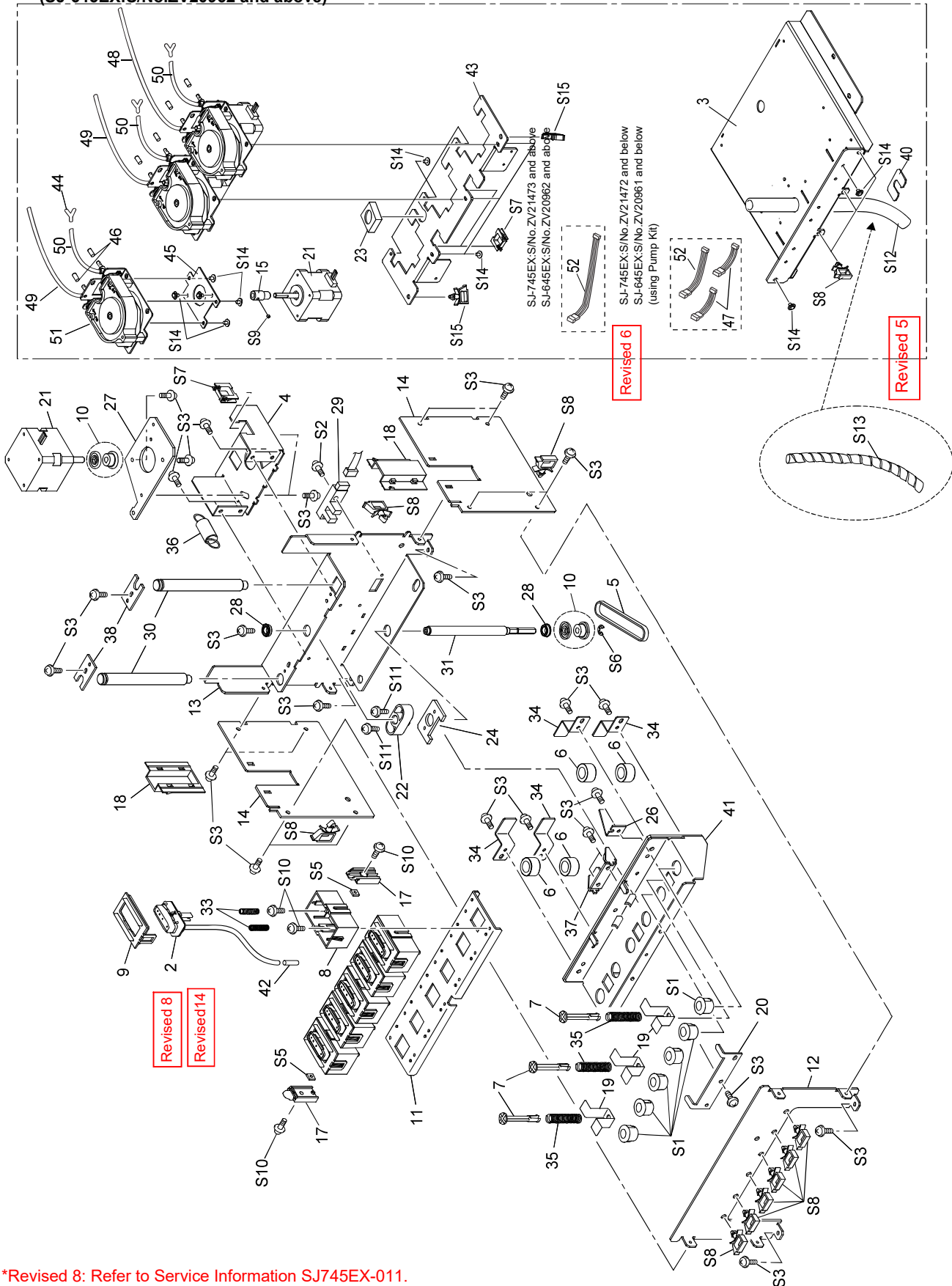
PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31029105 BUSH,NB-8
S2	31289112AS CUPSCREW SET,M3*10 NI 100 PCS.
S3	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S4	31289108AS CUPSCREW SET, M3*8 NI 100 PCS.
S5	31109601 NUT SET,SQUARE M3*6*1.6 FE NI 100PCS
S6	31149703AS RING SET,E-RING ETW-4 100 PCS.
S7	31409702 SADDLE,LOCKING EDGE LES-1010
S8	31409801AS SADDLE,LOCKING WIRE LWS-0711Z 20P
S9	31199701AS SCREW SET,SET WP M3*3 NI 20 PCS
S10	31019116AS SCREW SET,BINDING M3*6 3CBC 100 PCS
S11	31019117AS SCREW SET,BINDING M3*8 3CBC 100 PCS
S12	31258122 TUBE,VINYL 12*16 10M L=400MM
S13	31258119 TUBE, SPIRAL SPP-08L 100M L=320MM

1-9 PUMP SYSTEM

(SJ-745EX:S/No.ZV21473 and above)

(SJ-645EX:S/No.ZV20962 and above)



*Revised 8: Refer to Service Information SJ745EX-011.

*Revised 5: Refer to Service Information SJ745EX-008.

1-9 PUMP SYSTEM

(SJ-745EX:S/No.ZV21473 and above)

(SJ-645EX:S/No.ZV20962 and above)

PARTS LIST -Main Parts-		SJ-645EX		SJ-745EX	
Parts No.	Parts Name				
2	1000002794	ASSY,CAP-TOP XC-540	Revised 8	*	*
	1000004546	ASSY,CAP-TOP 2 XC-540	Revised 14	*	*
3	1000000529	BASE,BOTTOM 2 FJ-540	Revised 7	*	*
4	22355801	BASE, TABLE MOTOR FJ-540		*	*
5	21925137	BELT, 166P2M4-530		*	*
6	12159589	BUSH, S10-1050		*	*
7	22335146	CAP, TABLE SPRING FJ-540		*	*
8	21365121	CASE, CAP TOP FJ-540		*	*
9	22025671	COVER, CAP CASE FJ-540		*	*
10	22565406	DRIVE PULLEY		*	*
11	22115876	FRAME, BACK UP FJ-540		*	*
12	22115875	FRAME, FRONT CAP FJ-540		*	*
13	22115896	FRAME, MAIN CAP 2 FJ-540		*	*
14	22115895	FRAME, SIDE CAP 2 FJ-540		*	*
15	21685122	GEAR, S10S20		*	*
17	22135616	GUIDE, CAP CASE FJ-540		*	*
18	22135614	GUIDE, SIDE FRAME FJ-540		*	*
19	21655264	HOLDER, T-SPRING SP-300		*	*
20	21645105	HOOK, CAP CASE FJ-540		*	*
21	22435106	MOTOR, 103-593-1041		*	*
22	21575126	NUT, TABLE FJ-540		*	*
23	21545161	PAD, TUBE SJ-540		*	*
24	22055602	PLATE, NUT SP-300		*	*
26	22055579	PLATE, TABLE SHUTTER 2 FJ-540		*	*
27	22055541	PLATE, TABLE MOTOR FJ-540		*	*
28	11889107	R-BEARING, D10S6(B3FL)		*	*
29	15229506	SENSOR INTERRUPTER, GP1A05A5		*	*
30	22155956	SHAFT, GUIDE TABLE FJ-540		*	*
31	22155957	SHAFT, SCREW M8 FJ-540		*	*
33	22175334	SPRING, CAP HEAD FJ-540		*	*
34	22175332	SPRING, PLATE BUSH FJ-540		*	*
35	22175326	SPRING, TABLE FJ-540		*	*
36	22175324	SPRING, TABLE MOTOR FJ-540		*	*
37	22715364	STAY, NUT SP-300		*	*
38	22135436	STOPPER, GUIDE SHAFT FJ-540		*	*
40	22325452	SUPPORT, TUBE FR 16FAI FJ-540		*	*
41	21965150	TABLE, CAP-CASE 3 FJ-540		*	*
42	22805477	ASSY, TUBING 1.4*20MM		*	*
43	1000002100	BASE, PUMP PRO2 SJ-540		*	*
44	1000002095	FITTING, TUBE PP VFY206		*	*
45	1000001585	PLATE, P-MOTOR XC-540		*	*
46	1000002019	STOPPER, PUMP XC-540		*	*
47	1000002108	CABLE-ASSY, PUMP EXTENSION SJ-540		*	*
48	1000002120	TUBE, EPDM ID2-OD4 200MM		*	*
49	1000002121	TUBE, EPDM ID2-OD4 150MM		*	*
50	1000002123	TUBE, EPDM ID2-OD4 50MM		*	*
51	6700319010	ASSY, PUMP SUB XC-540		*	*

PARTS LIST -Main Parts-		SJ-645EX		SJ-745EX	
Parts No.	Parts Name				
52	1000002458	CABLE-ASSY, PUMP MOTOR 3 FJ-540 SJ-745EX:S/No.ZV21473 and above SJ-645EX:S/No.ZV20962 and above		*	*
	23415278	CABLE-ASSY, PUMP MOTOR 2 FJ-540 SJ-745EX:S/No.ZV21472 and below SJ-645EX:S/No.ZV20961 and below		*	*

Revised 6

PARTS LIST -Supplemental Parts-

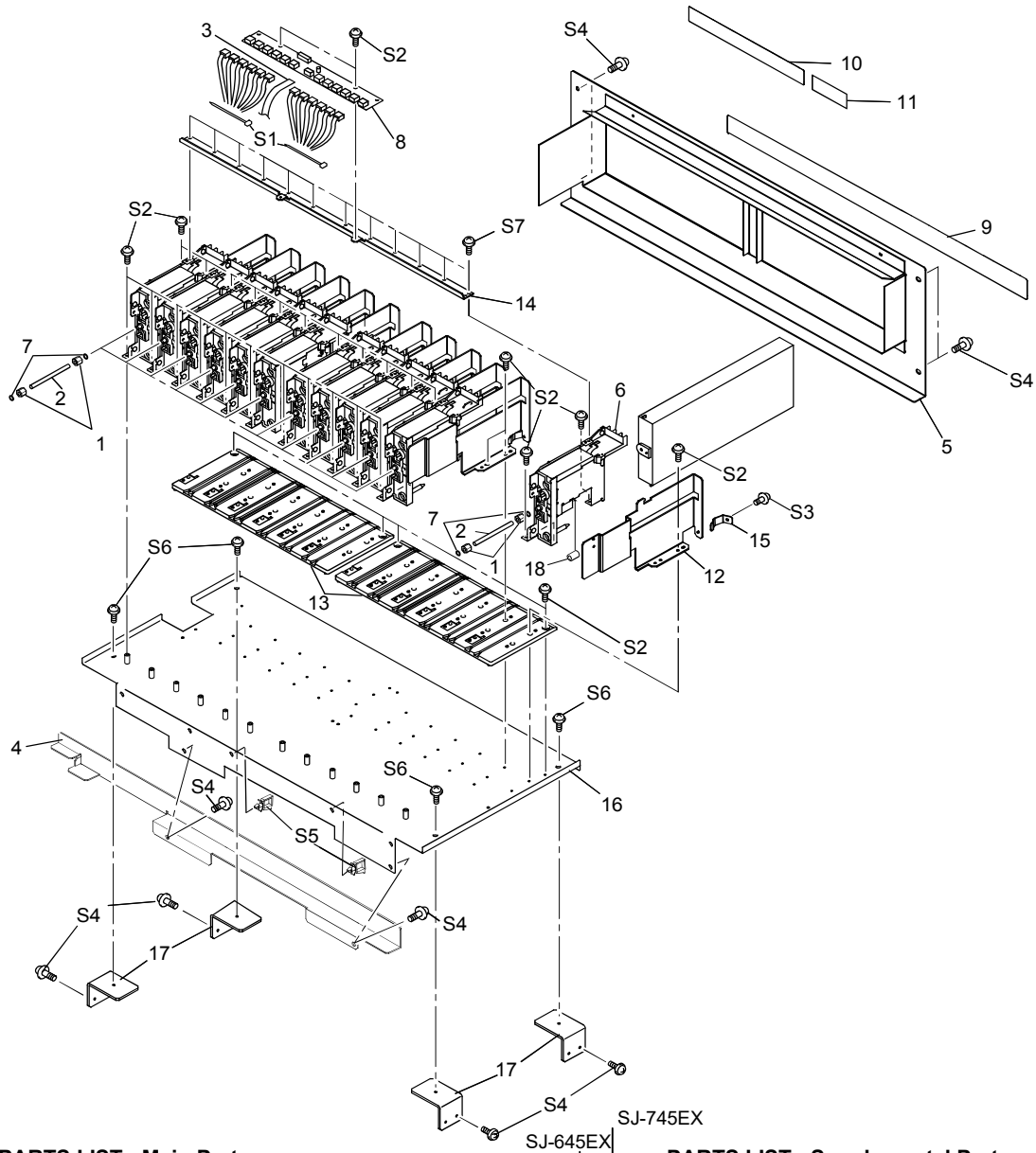
Parts No.	Parts Name
S1	31029105 BUSH, NB-8
S2	31289112AS CUPSCREW SET, M3*10 NI 100 PCS.
S3	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S5	31109601 NUT SET, SQUARE M3*6*1.6 FE NI 100PCS
S6	31149703AS RING SET, E-RING ETW-4 100 PCS.
S7	31409702 SADDLE, LOCKING EDGE LES-1010
S8	31409801AS SADDLE, LOCKING WIRE LWS-0711Z 20P
S9	31199701AS SCREW SET, SET WP M3*3 NI 20 PCS
S10	31019116AS SCREW SET, BINDING M3*6 3CBC 100 PCS
S11	31019117AS SCREW SET, BINDING M3*8 3CBC 100 PCS
S12	31258122 TUBE, VINYL 12*16 10M L=400MM
S13	31258119 TUBE, SPIRAL SPP-08L 100M L=320MM
S14	31289109AS CUPSCREW SET, M3*4 NI 100 PCS.
S15	31409811 SADDLE SET, LOCKING WIRE LWS-1211Z 20P

Revised 5

- *Revised 5: Refer to Service Information SJ745EX-008.
- *Revised 8: Refer to Service Information SJ745EX-011.
- *Revised 14: Refer to Service Information SJ745EX-018.

Revised 5

1-10 INK SYSTEM



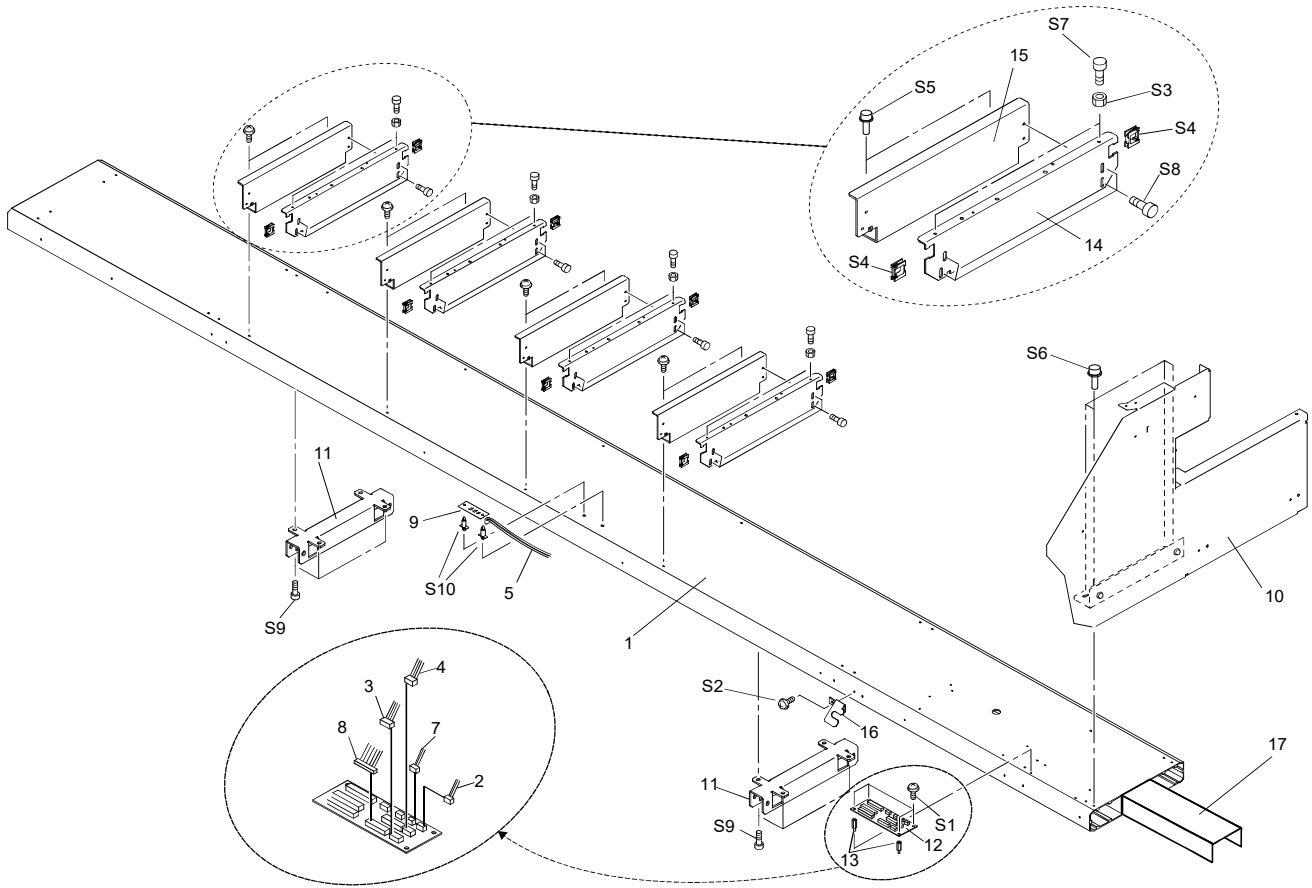
PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	ADAPTER,SCREW 2FAI FJ-50	*	*
2	ASSY,TUBING 2*100MM FJ-540	*	*
3	CABLE,CARD 6P1 255L BB FJ-540	*	*
4	COVER,HTR WIRE SJ-745EX	*	*
5	COVER,IC FJ-540	*	*
6	HOLDER,IC SC-500	*	*
7	HOLDER,RING O 2FAI FJ-50	*	*
8	W811502110 INK TANK BOARD ASSY CJ-540	*	*
9	22535521 LABEL,SET INK SJ-745EX #LA748	*	*
10	22535328 LABEL,USE ONLY SOL INK #LA387	*	*
11	22535330 LABEL,WARNING SOL INK #LA396	*	*
12	22055594 PLATE,INK CARTRIDGE HOLDER SP-300	*	*
13	22055699 PLATE,INK CMCM SJ-745EX	*	*
14	22055567 PLATE,INK JOINT FJ-540	*	*
15	22625103 SPRING,PRESS CARTRIDGE SP-300	*	*
16	22035195 STAND,INK CARTRIDGE SJ-745EX	*	*
17	22715317 STAY,STAND IC FJ-540	*	*
18	21435109 TUBE,SILICONE 3*5*8 FJ-540	*	*

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31329601AS CLAMP SET,INSULOK T-18S 100 PCS.
S2	31289112AS CUPSCREW SET,M3*10 NI 100 PCS.
S3	31289109AS CUPSCREW SET,M3*4 NI 100 PCS.
S4	31289110AS CUPSCREW SET, M4*8 3CBC 100 PCS
S5	31409811 SADDLE SET,LOCKING WIRE LWS-1211Z 20P
S6	31019161 SCREW SET,BINDING M4*8 NI ETW 20PCS
S7	31019801 SCREW,BINDING S-TIGHT M3*6 3C 100PCS

1-11 BASE FRAME



SJ-745EX

SJ-645EX

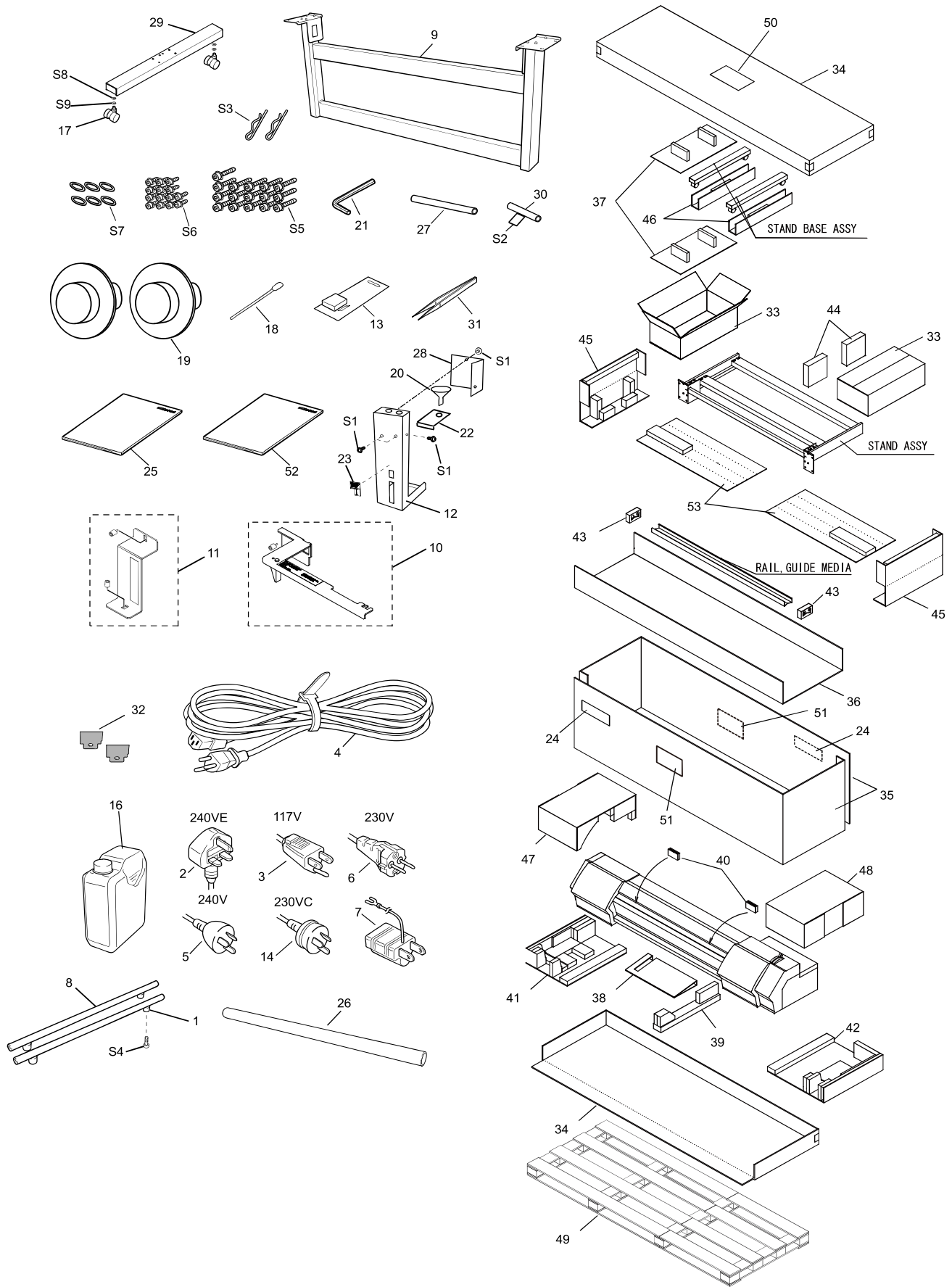
PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	22845116 BASE,AL SJ-640	*	
	22805475 ASSY,BASE AL SJ-740		*
2	23505997 CABLE ASSY,3 COVERS SW FJ-540	*	*
3	23415279 CABLE-ASSY,CAP MOTOR 2 FJ-540	*	*
4	23505856 CABLE ASSY,CAPPING SENSOR FJ-540	*	*
5	23505850 CABLE ASSY,FAN MOTOR FJ-540	*	*
7	23505835 CABLE-ASSY SW JUNCTION74 SJ-740	*	*
8	23415280 CABLE-ASSY,WIPER MOTOR 2 FJ-540	*	*
9	W811904270 FAN JUNCTION BOARD ASSY FJ-540	*	*
10	22195155 FRAME,SIDE R SJ-745EX	*	*
11	21655257 HOLDER,ARM FJ-540	*	*
12	W811904220 MOTSENS JUNCTION BOARD ASSY	*	*
13	21575109 NUT,BOSS H14MM S3MM N3MM	*	*
14	22165213 SPACER,BED LOWER FJ-540	*	*
15	22165212 SPACER,BED UPPER FJ-540	*	*
16	22325451 SUPPORT,TUBE FF2 16FAI FJ-540	*	*
17	22785104 SUPPORT,BASE AL SJ-640	*	
	22325445 SUPPORT,BASE AL SJ-740		*

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31289109AS CUPSCREW SET,M3*4 NI 100 PCS.
S2	31289110AS CUPSCREW SET, M4*8 3CBC 100 PCS
S3	31109802 NUT SET,HEXAGON M4 NI 100PCS
S4	31409702 SADDLE,LOCKING EDGE LES-1010
S5	31019703 SCREW,BINDING P-TIGHT M3*8 3C 100P
S6	31049117 SCREW SET,CAP M4*12 NI+PW 4*9*0.8 20PCS
S7	31049174AS SCREW SET,CAP M4*15 NI 20 PCS. REVISED2
S8	31069104 SCREW,CAP M4*6+FL NI
S9	31049157 SCREW,CAP M6*20 BC+PW+SW
S10	31369101 SPACER,PCB SUPPORT PCB-8L

1-12 ACCESSORIES & STAND Revised 15



1-12 ACCESSORIES & STAND

SJ-745EX
SJ-645EX

SJ-745EX
SJ-645EX

PARTS LIST -Main Parts-

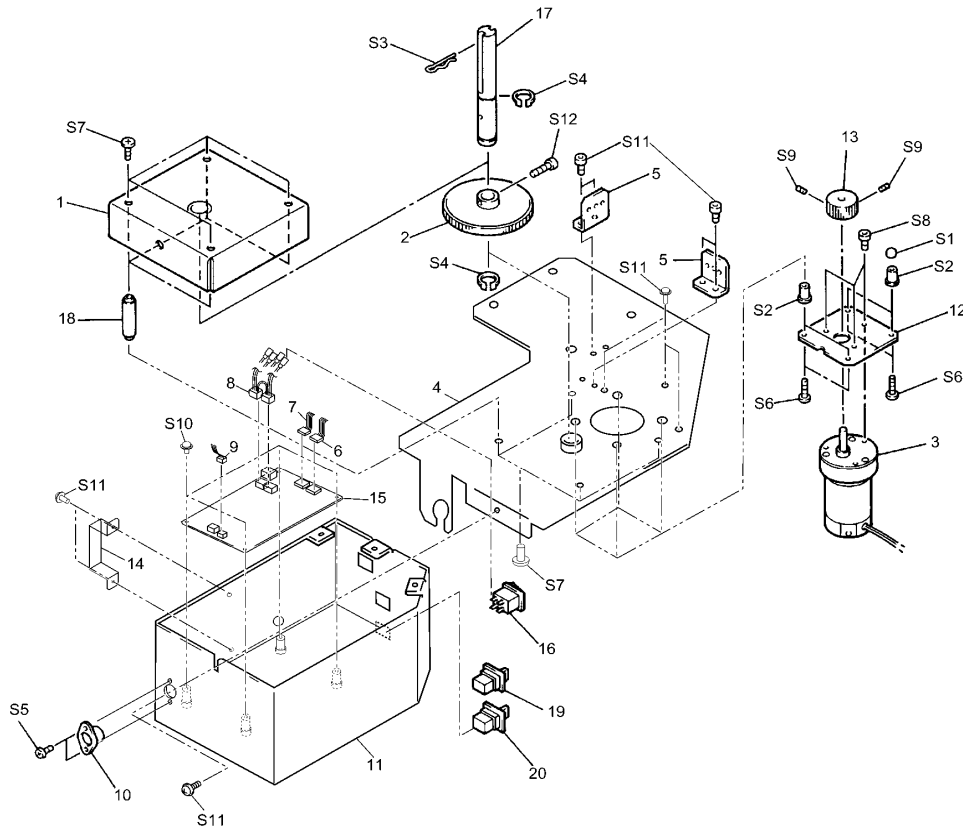
Parts No.	Parts Name		
1	11879122	ABSORBER,K-16	* *
2	13499111	AC CORD H05VV-F 240VE 10A S	* *
3	13499109	AC CORD SJT 117V 10A 3PVC	* *
4	23495214	AC CORD VCTF 100V 7A 3P-S	* *
5	23495124	AC CORD 3ASL100 240VA 10A SAA	* *
6	23495125	AC-CORD H05VV 230V 10A S	* *
7	13499209	ADAPTER PLUG (100V)	* *
8	22145219	TRANSPORT BAR FJ-540	* *
9	7843400400	ASSY,STAND SJ-640	REVISED1 *
	7811700400	ASSY,STAND SJ-740	REVISED1 *
10	22805480	ASSY,STOPPER CARRIAGE FJ-540	* *
11	22805481	ASSY,STOPPER RAIL SJ-740	* *
12	22355817	BASE,DRAIN BOTTLE FJ-540	* *
13	11849102	BLADE,OLFA AUTO CUTTER XB10	* *
14	13439801	CABLE-AC 3P CHINA 10A250V S	* *
16	11369122	CASE,PE BOTTLE 5-038-03	* *
17	12329505	CASTER,BWS-50BN	* *
18	ST-037	CLEAN STICK TX712A	* *
19	21995106	FLANGE,GUIDE 2 PNS-70	* *
20	12139657	GUIDE,INK FUNNEL PE 6-316-03	* *
21	22565682	HEXAGONAL WRENCH 5	* *
22	21655254	HOLDER,FUNNEL FJ-540	* *
23	22535393	LABEL,DRAIN BOTTLE FJ-540 #LA501	* *
24	22535526	LABEL,CARTON SJ-645EX #LA753	* *
	22535525	LABEL,CARTON SJ-745EX #LA752	* *
25	26015502	MANUAL,USE EN SJ-745EX(ENGLISH)	* *
	26015527	MANUAL,USE JP SJ-745EX(JAPANESE)	* *
26	22155139	PIPE,MEDIA SUPPORT SJ-640	* *
	22155137	PIPE,REINFORCING SJ-740	* *
27	22155133	PIPE,TOOL D9*L150 FJ-540	* *
28	22055569	PLATE,DRAIN BOTTLE FJ-540	* *
29	22035194	STAND,BASE FJ-540	* *
30	22135446	STOPPER,DRAIN TUBE FJ-540	* *
31	12569656	TWEEZERS PTS-01	* *
32	11379105	WIPER,HEAD ASP FJ-50	* *
33	22605132	CARTON,ACCESSORY FJ-540	* *
	22605140	CARTON,COVER SJ-640	* *
34	22605128	CARTON,COVER SJ-740	* *
	22605139	CARTON,SLEEVE SJ-640	* *
35	22605126	CARTON,SLEEVE SJ-740	* *
	22605141	CARTON,STAND ASSY SJ-640	* *
36	22605127	CARTON,STAND ASSY SJ-740	* *
	22635131	PAD,ACCESSORY FJ-540	Revised 15 * *
37	22635131	PAD,ACCESSORY FJ-540	* *
38	22635133	PAD,CABLE FJ-540	* *
39	22635136	PAD,CENTER FJ-540	* *
40	22635128	PAD,COVER FRONT FJ-540	* *
41	22635134	PAD,L-LEFT FJ-540	* *
42	22635135	PAD,L-RIGHT FJ-540	* *
43	22635125	PAD,MEDIA GUIDE FJ-540	* *
44	22635130	PAD,SPACER FJ-540	* *
45	22635132	PAD,STAND ASSY FJ-540	* *
46	22635129	PAD,STAND BASE ASSY FJ-540	* *

Parts No.	Parts Name		
47	22635127	PAD,U-LEFT FJ-540	* *
48	22635126	PAD,U-RIGHT FJ-540	* *
49	21445110	TRAY,SKID SJ-640	* *
	21445108	TRAY,SKID SJ-740	* *
50	22535281	LABEL,CARTON BEWARE 2 #365	* *
51	22535357	LABEL,USE FORKLIFT #LA435	* *
52	26015490	MANUAL,USE JP VERSAWORKS	* *
	26015491	MANUAL,USE EN VERSAWORKS	* *
53	22635124	PAD,MEDIA SUPPORT SJ-740	* *

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31289105AS CUPSCREW SET, M3*6 3CBC 100 PCS
S2	31279201 LABEL,REPACKAGE #LA16
S3	31119701 PIN,SNAP M14 SUS
S4	31049123 SCREW SET,CAP M6*20 NI 20 PCS.
S5	31049157 SCREW,CAP M6*20 BC+PW+SW
S6	31049156 SCREW,CAP M6*8 3CBC+FLANGE
S7	31249220AS WASHER SET,PLAIN 6.5*16*1 NI 100PCS
S8	31249221AS WASHER SET,PLAIN 8*18*1.6 C 100P
S9	31249310 WASHER,SP M8 C

1-13 TUC-1 CONTROLLER



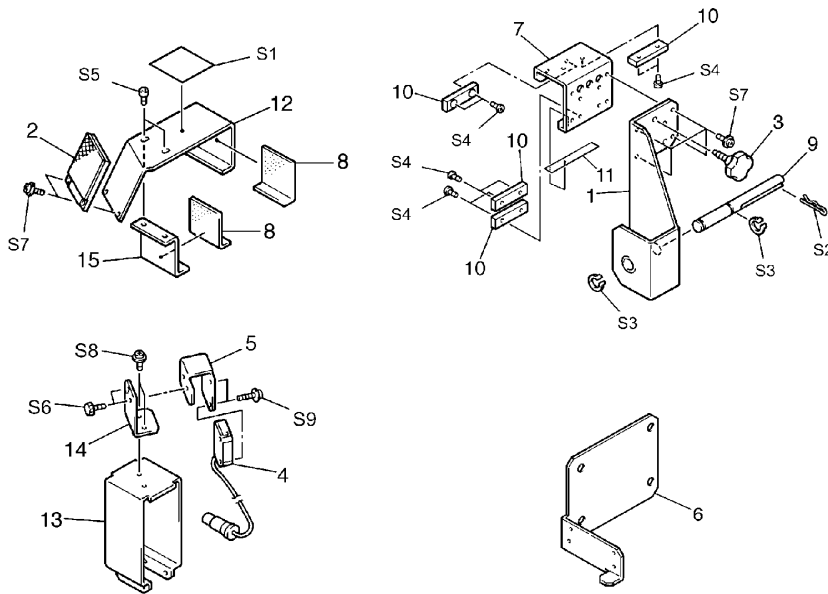
PARTS LIST -Main Parts-

	Parts No.	Parts Name
1	6440709020	ASSY,COVER GEAR TUC-60/7 Revised 9
2	22805229	ASSY,GEAR S80S60 TUC-6070
3	22805226	ASSY,MOTOR TUC-6070
4	6559609010	ASSY,FRAME R TUC-1 Revised 9
5	21985112	BRACKET,TUC-6070
6	23505370	CABLE ASSY,3P FBSW TUC-6070
7	23505371	CABLE ASSY,3P MODESW TUC-6070
8	23505372	CABLE ASSY,4P POWER TUC-6070
9	23505373	CABLE ASSY,DIN TUC-6070
10	13369134	CONNECTOR TCS-2230-01-1101
11	22025669	COVER,TUC-1
12	21995107	FLANGE,MOTOR TUC-6070
13	21685115	GEAR,S24S6(B6.5C12) TUC-6070
14	21655244	HOLDER,ADAPTER TUC-1
15	7599609000	MAIN BOARD ASSY TUC-1
16	13129170	POWER SW AJ7201B
17	22295148	SHAFT,M4TAP TUC-6070
18	22295149	SHAFT,SUPPORT TUC-6070
19	13119310	SW,M-2013J-G
20	13119311	SW,M-2018J-G

PARTS LIST -Supplemental Parts-

	Parts No.	Parts Name
S1	31049159	SCREW SET,CAP DIPPING VCP-3 BK 50 PCS Revised
S2	31109501	NUT,WELL B-832
S3	31119701	PIN,SNAP M14 SUS
S4	31149502	RING EXTERNAL C STW-14 SUS TUC-1
S5	31019135AS	SCREW SET,BIND M3*6 NI 100 PCS.
S6	31019129	SCREW SET,BINDING M4*15 NI 100 PCS. Revised 7
S7	31019151	SCREW SET,BINDING 5*12 3CBC 50 PCS.
S8	31049120AS	SCREW SET,CAP M4*6 BC 20 PCS.
S9	31199701AS	SCREW SET,SET WP M3*3 NI 20 PCS
S10	31239101	SCREW SET, W-SEMS M3*6 3CBC 100PCS Revised 7
S11	31239107AS	SCREW SET,W-SEMS M4*10 3CBC 50 PCS
S12	31049136AS	SCREW SET,CAP M4*20 3CBC 20 PCS

1-14 TUC-1 OTHERS



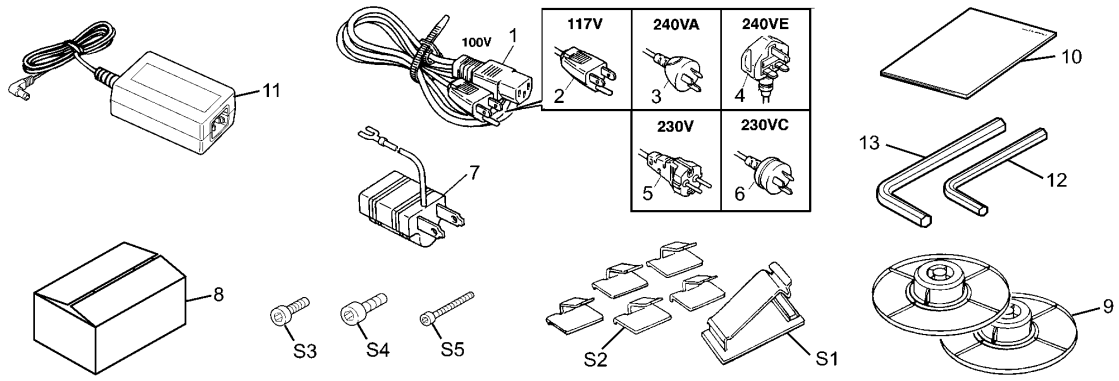
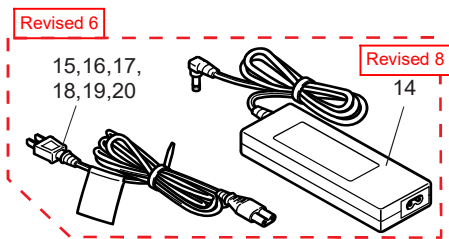
PARTS LIST -Main Parts-

Parts No.	Parts Name
1	22805231 ASSY,ARM TUC-6070
2	22805227 ASSY,MIRROR TUC-6070
3	22805230 ASSY,SCREW TUC-6070
4	22805228 ASSY,SENSOR TUC-6070
5	21985113 BRACKET,SENSOR TUC-6070
6	22115714 FRAME,L TUC-6070
7	21655139 HOLDER,SLIDER TUC-6070
8	21545125 PAD,STAY TUC-6070
9	22295147 SHAFT,TUC-6070
10	22185103 SLIDER,1 TUC-6070
11	22185102 SLIDER,GUIDE TUC-6070
12	22715134 STAY,MIRROR TUC-6070
13	22715131 STAY,SENSOR LOW TUC-6070
14	22715132 STAY,SENSOR UP TUC-6070
15	22135337 STOPPER,MIRROR TUC-6070

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31279149 LABEL,DO NOT KICK
S2	31119701 PIN,SNAP M14 SUS
S3	31149503 RING,C CTW-14 SUS
S4	31019116AS SCREW SET,BINDING M3*6 3CBC 100 PCS
S5	31049112 SCREW SET,CAP M4*10 BC 20 PCS
S6	31179902AS SCREW SET,UREA M3*6 N-1 BK 20 PCS
S7	31239107AS SCREW SET,W-SEMS M4*10 3CBC 50 PCS
S8	31239101 SCREW SET, W-SEMS M3*6 3CBC 100PCS Revised 7
S9	31239104 SCREW,W-SEMS M3*15 3C

1-15 TUC-1 ACCESSORIES



*Revised 6: Refer to the Service Information TUC1-001.

*Revised 8: Refer to the Service Information TUC1-002.

PARTS LIST -Main Parts-

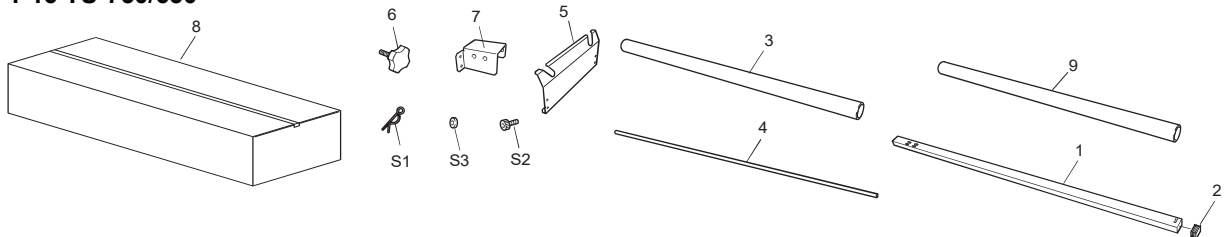
Parts No.	Parts Name
1	23495214 AC CORD VCTF 100V 7A 3P-S
2	13499109 AC CORD SJT 117V 10A 3PVC
3	23495124 AC CORD 3ASL100 240VA 10A SAA
4	13499111 AC CORD H05VV-F 240VE 10A S
5	23495125 AC-CORD H05VV 230V 10A S
6	13439801 CABLE-AC 3P CHINA 10A250V S
7	13499209 ADAPTER PLUG (100V)
8	22605275 CARTON,TUC-6070
9	21995106 FLANGE,GUIDE 2 PNS-70
10	26015383 MANUAL,USE JPEN TUC-1
11	22425111 POWER UNIT,AC-ADP.DCP-801
12	21935130 TOOL,HEXAGON 3 ZN
13	21935131 TOOL,HEXAGON 6 ZN
14	1000003501 POWER UNIT,AC-ADP.DCP-A01 Revised 8
	22425118 POWER UNIT,AC-ADP.DCP-901 Revised 15

Parts No.	Parts Name
15	23495118 CABLE-AC,2P 100V 2.5M TW
16	23495119 CABLE-AC,2P 117V 2.5M TW
17	23495123 CABLE-AC,2P 240VA 2.5M TW Revised 6
18	23495122 CABLE-AC,2P 240VE 2.5M TW
19	23495120 CABLE-AC,2P 230V 2.5M TW
20	13499220 CABLE-AC GB-6A 250V(230VC)

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31379103 CLAMP,FLAT CABLE FCN-3010
S2	31469101 CODE KEEP,K-106
S3	31049147 SCREW SET,CAP M4*40 NI 20 PCS
S4	31049120AS SCREW SET,CAP M4*6 BC 20 PCS.
S5	31049148 CAP-SCREW,8*10 NI Revised 7

1-16 TU-750/650



PARTS LIST -Main Parts-

Parts No.	Parts Name		
1	22185426 RAIL,SLIDER TU-650	*	*
	22185400 RAIL,SLIDER TU-750 (SJ-740)		*
2	12339121 CAP,50*30	*	*
3	22155128 PIPE,TAKE UP TU-650	*	*
	22155134 PIPE,TAKE UP TU-750 (SJ-740)		*
4	22135596 GUIDE,MEDIA TU-650	*	*
	22135619 GUIDE,MEDIA TU-750 (SJ-740)		*
5	22325428 SUPPORT,MEDIA TU-550	*	*
6	22805230 ASSY,SCREW TUC-6070	*	*

SJ-745EX
SJ-645EX

SJ-745EX
SJ-645EX

Parts No.	Parts Name		
7	22805406 ASSY,SLIDER ADJUST TU-550	*	*
8	22605344 CARTON,SET TU-650	*	*
	7813802000 CARTON SET TU-750 (SJ-740)		*
9	22155136 PIPE,MEDIA SUPPORT TU-750	*	*

PARTS LIST -Supplemental Parts-

Parts No.	Parts Name
S1	31119702 PIN,SNAP M16 SUS
S2	31049105AS SCREW SET,CAP M3*6 BC 20 PCS.
S3	31249209AS WASHER SET,PLAIN 4*8*0.5 NI 100 PCS